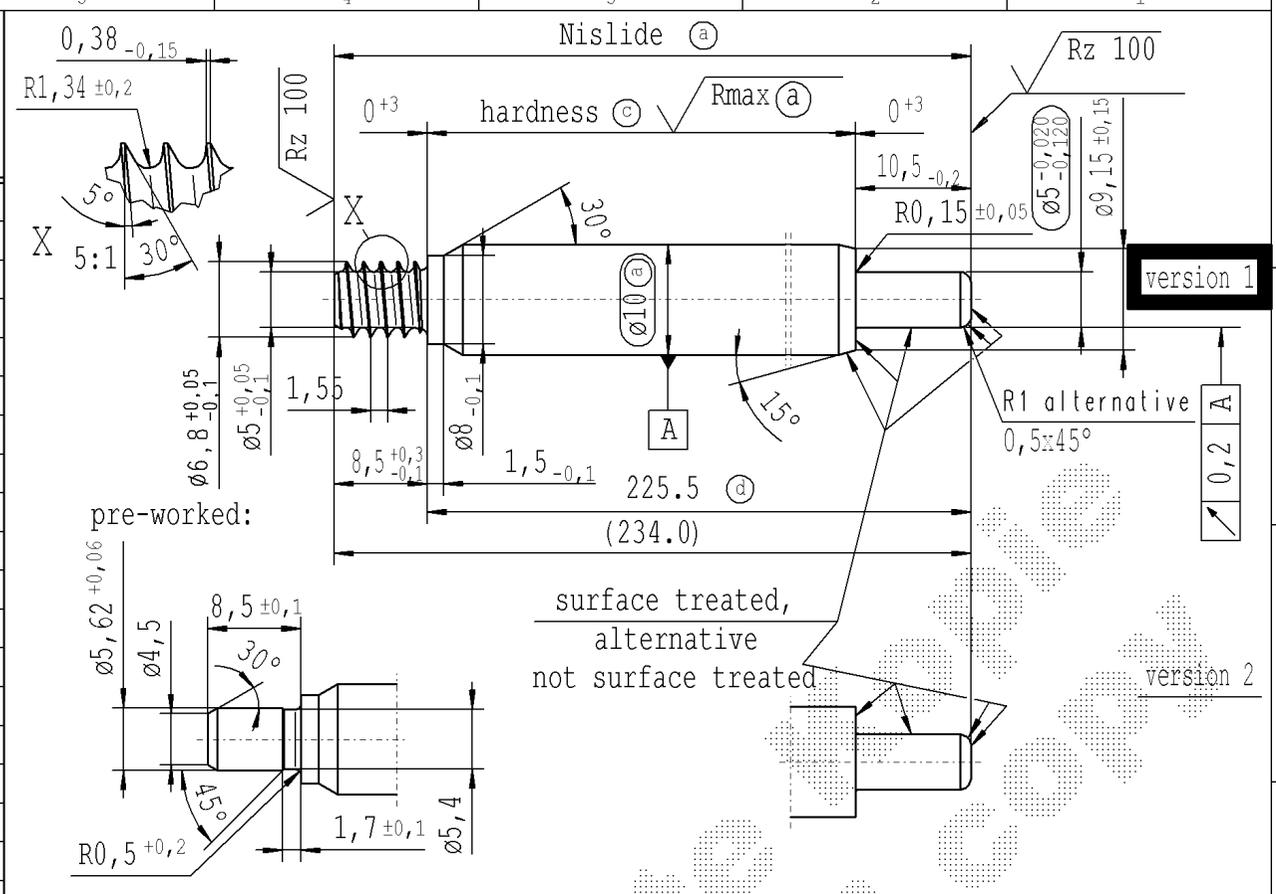


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Intended for internal use only

EN

Ident. Doc.:
Bretelldatum: 19/07/2016 - 13:1

supp No.	material no.			A	E	F	Rifa
	surface treatment processing acc. to STAB-Spec.			overall length	length without endfitting stud	version	
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I China pay part				
35	084147	084147	084147	216.0	207.5	1	
36	913238	913238	913238	300.0	291.5	1	
37	914433	914433	914433	201.0	192.5	1	
38	974900	974900	974900	261.0	252.5	1	
39	999517	999517	999517	262.5	254.0	1	
40		079129	079129	231.0	222.5	1	
41	908937	908937	908937	354.0	345.5	1	
42	084388	084388	084388	204.0	195.5	1	
43	848710	848710	848710	186.0	177.5	1	
44	338924	338924	338924	228.0	219.5	1	
45	423533	423533	423533	102.0	93.5	1	
46	424011	424011	424011	402.0	393.5	1	
47	424250	424250	424250	501.0	492.5	1	
48	424489	424489	424489	600.0	591.5	1	
49	216559	216559	216559	240.0	231.5	1	
50	243805	243805	243805	351.0	342.5	1	
51	275114	275114	275114	357.0	348.5	1	
52	290649	290649	290649	150.0	141.5	1	
53	330801	330801	330801	249.5	241.0	1	
54	336298	336298	336298	249.0	240.5	1	
55	344185	344185	344185	303.0	294.5	1	
56	372148	372148	372148	312.0	303.5	1	
57	108054	108054	108054	333.0	324.5	1	
58	097061	097061	097061	264.0	255.5	1	
59		661579	661579	159.0	150.5	1	**
60	975384	975384	975384	453.0	444.5	1	
61	962719	962719	962719	234.0	225.5	1	



Production Stabilus

(a) piston rod processing acc. to STAB-Spec. 10006248

(c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)

(d) tolerances: $\begin{matrix} +0,2 \\ -0,1 \\ +0,3 \\ +0,3 \end{matrix}$ after turning
after straightening
after nisliding

* only Tab. IV

Pay part China acc. separate Supplier drawing

Zhang Shi	Rifa **
product family: 2008/0024	product family: XXXX/xxxx
approved lengths: 100-600 mm	approved lengths: 100-600 mm

Rz 25 $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

(Rz 100 Rmax (a))

sheet 2 of 2

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			Material:	All dimensions are in mm		Identification of important characteristics		Date	Name
new	$\sigma 5^{+0,05}$		approved lengths: 100-600 mm	R1 alternative 0,5x45°	split column Tab. IV+X	rom. version created	Text	Rifa	mat.no.: 010715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK		Drawn by	17.12.2007	chein	
old	$\sigma 5^{+0,3}$		approved lengths: 150-400 mm	0,5x45°	-	-	-	-	Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:	10151520			
Field	E-F/4		B-C/2-3	E/1-2	A-E/7-8	-	B-C/1-4	Replaces:	STABILUS		PISTON ROD		Material No.:			
Date/Name	15.04.2008 Hein		20.01.2009 Hein	18.02.2009 Hein	19.07.2010 Hein	27.04.2016 Jablonski	11.07.2016 Höfer									
Chg. No.	565635		570658	571072	581620	637364	641009									
Rev.	4		5	6	7	8	9									