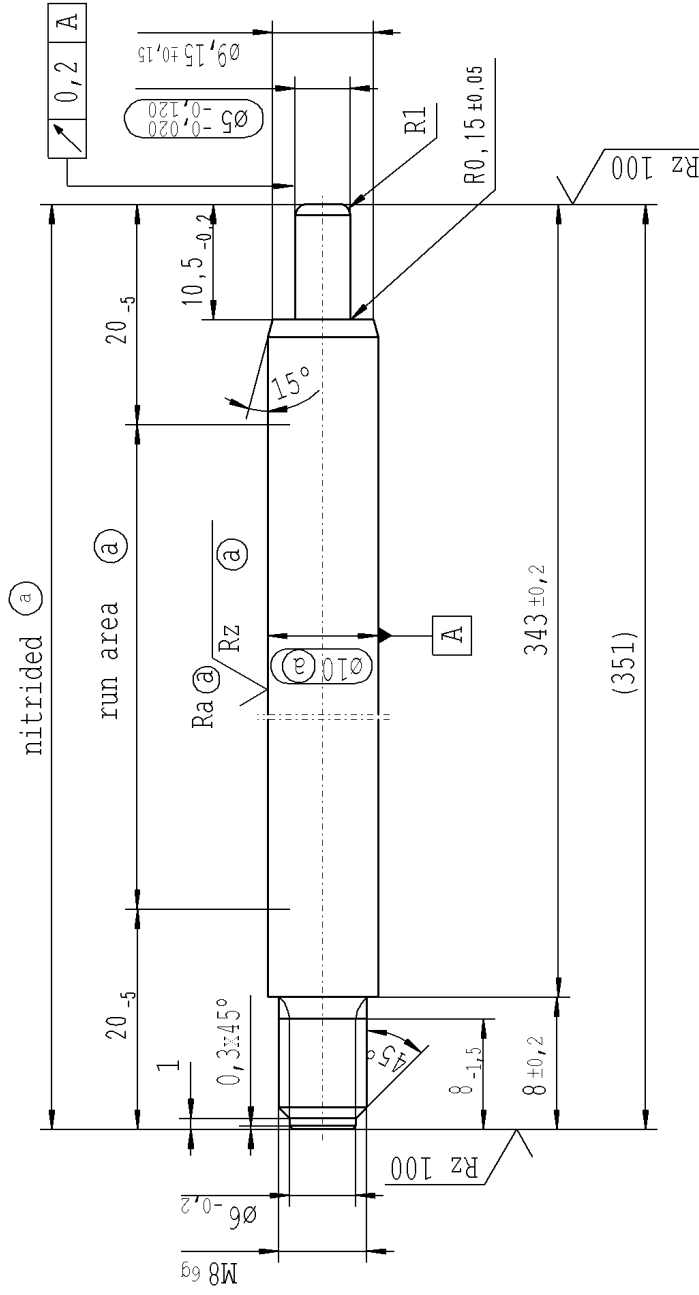


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $Rz\ \textcircled{A}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

Environmental protection acc. to STAB-Spec. 10005649		Identification of important characteristics		Date	Name
All dimensions are in mm		Dimensions without tolerances		25.08.2016	Höfer
Scale: (Original DIN A3)		DIN ISO 2768-mK		Checked	
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Material: 1.1193		S45C JISG 4051		Material No.: 858754	
Edge tolerances acc. to DIN ISO 13715		Surface finish		PISTON ROD	
Replaces:		DIN EN ISO 1302			
Material: 1.1193		S45C JISG 4051			
CAD created document; handwritten changes not permitted		Edge tolerances acc. to DIN ISO 13715			
Replaces:		Surface finish			
DIN EN ISO 1302		Replaces:			
Date: 25.08.2016		Signature: Zhang Shi			
Schilz A.		Date: 25.08.2016			
0		643363			
INITIAL RELEASE		PR:			
FR:		RO:			
IT:		PR:			
ES:		IT:			
X:		ES:			
EN:		X:			
new		INITIAL RELEASE			
old		-			
Field		-			
Date/Name		25.08.2016 Höfer			
Chg. No.		643363			
Rev.		0			
Date/Name		25.08.2016 Höfer			
Chg. No.		643363			
Rev.		0			
Date/Name		25.08.2016 Höfer			
Chg. No.		643363			
Rev.		0			
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Chg. No.		643363			
Rev.		0			