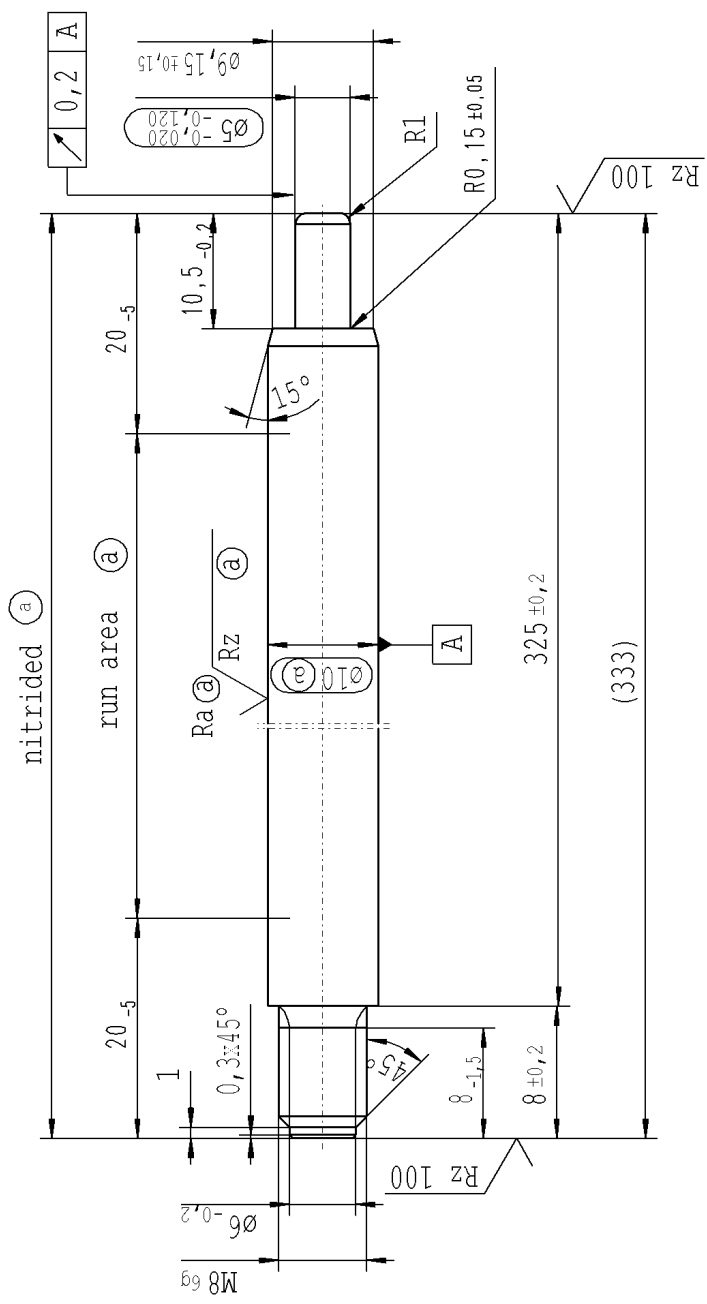


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1

thread tolerances acc. to DIN ISO 965-3

$$\sqrt{Rz\ 25}\ (\ \sqrt{Rz\ 100}\ Ra\ \textcircled{a}\ Rz\ \textcircled{a}\)\ \sqrt{+0,2}\ \sqrt{-0,2}$$



A										Environmental protection acc. to STAB-Spec. 10005649									
AIAG CQI-standards acc. to STAB-Spec. 10027692										All dimensions are in mm									
CAD created document; handwritten changes not permitted										Identification of important characteristics									
Material: 1.1193										Scale: 2:1									
S45C JISG 4051										(Original DIN A3)									
Edge tolerances acc. to DIN ISO 13715										Dimensions without tolerances									
Surface finish DIN EN ISO 1302										DIN ISO 2768-mK									
Replaces:										We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, rettransmission by third parties and aisc. use. Any use of this document is not permitted without the written consent of STABILUS.									
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Dat. 25.08.2016 Schilz A.										Material No.:									
(date / signature)										PISTON ROD									
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