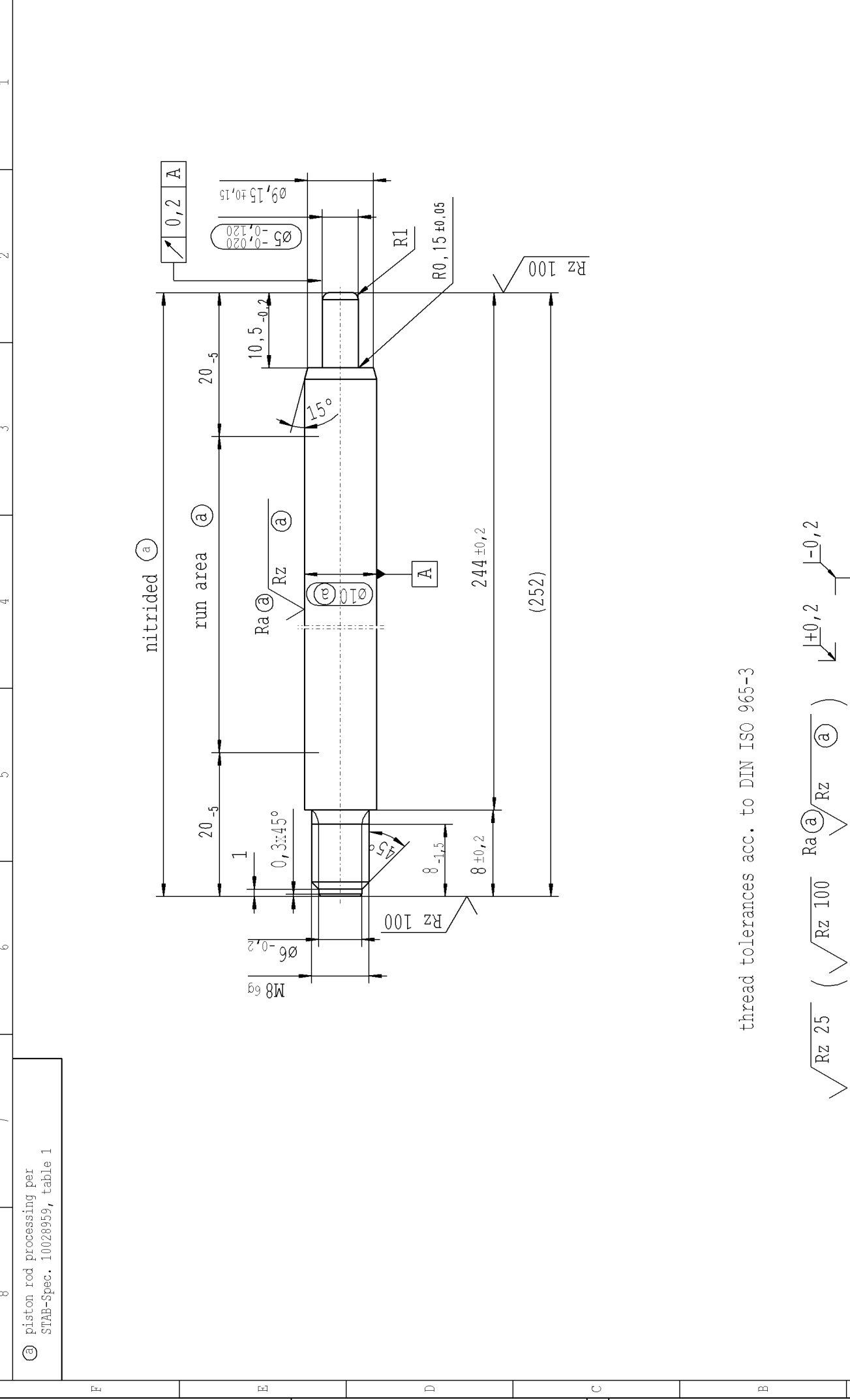


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$$\sqrt{Rz\ 25}\ (\ \sqrt{Rz\ 100}\ Ra\ \textcircled{a}\ / Rz\ \textcircled{a}\)\ \sqrt{+0,2}\ \sqrt{-0,2}$$

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649									
DE: X					EN: X					ES: X					IT: X				
new					INITIAL RELEASE					PR: X					FR: X				
old					-					-					-				
Field					25.08.2016					Höfer					RO: X				
Date/Name					643363					0					CAD created document; handwritten changes not permitted				
Chg. No.					0					Material: 1.1193					S45C JISG 4051				
Rev.					-					Edge tolerances acc. to DIN ISO 13715					Surface finish DIN EN ISO 1302				
										Replaces:					All dimensions are in mm				
															Scale: (Original DIN A3) 2:1				
															Identification of important characteristics				
															Dimensions without tolerances				
															DIN ISO 2768-mK				
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