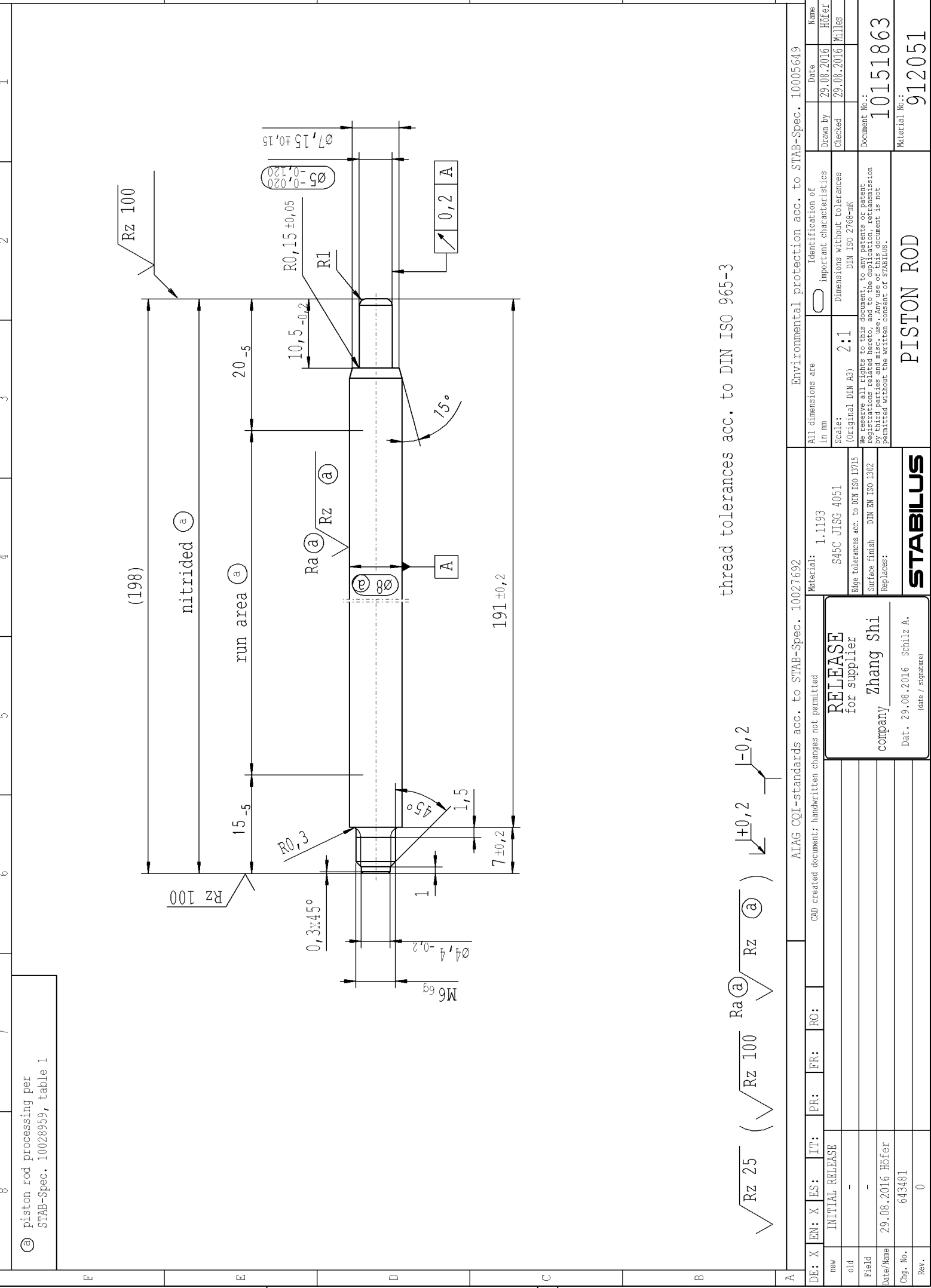


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

√ Rz 25 (√ Rz 100 Ra Ⓐ) √ +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649																			
CAD created document; handwritten changes not permitted										Identification of important characteristics																			
DE: X		EN: X		ES:		IT:		PR:		FR:		RO:		Material: 1.1193 S45C JISG 4051		All dimensions are in mm		Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Drawn by 29.08.2016 Höfer		Date 29.08.2016 Höfer					
new		old		INITIAL RELEASE										Edge tolerances acc. to DIN ISO 13715								Document No.: 10151863							
Field				-										Surface finish DIN EN ISO 1302								We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, rettransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.							
Date/Name				29.08.2016 Höfer										Replaces:								Material No.: 912051							
Chg. No.				643481																		PISTON ROD							
Rev.				0																									
										RELEASE for supplier																			
										Zhang Shi company																			
										Dat. 29.08.2016 schilz A. (date / signature)																			