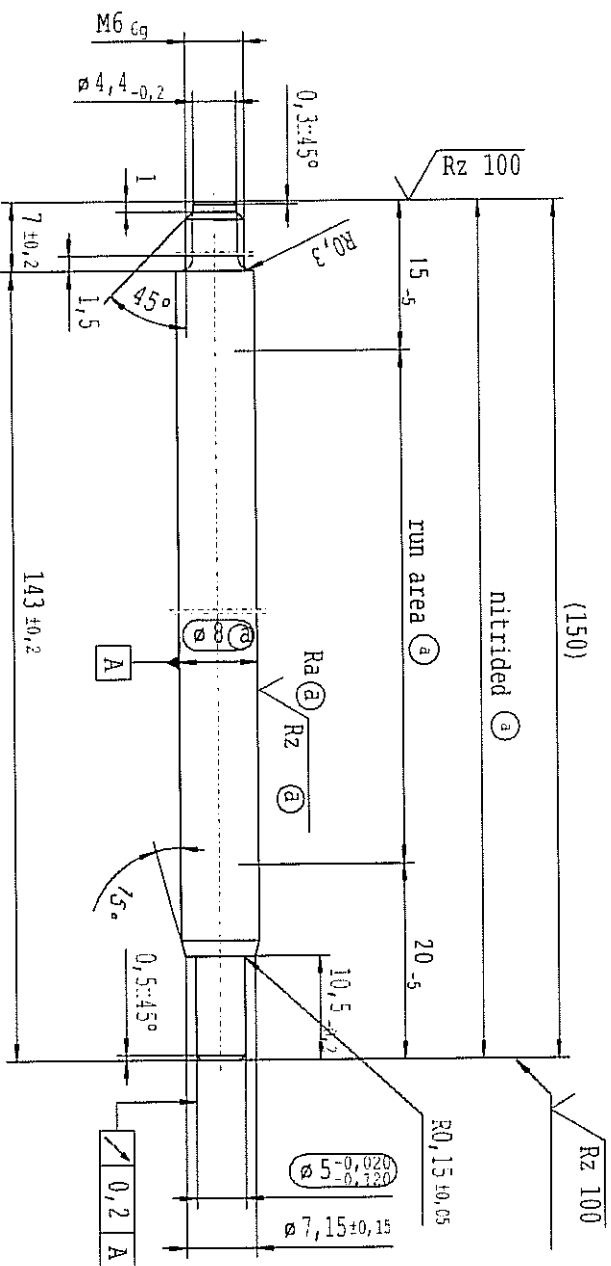


② piston rod processing per STAB-5spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi

$$\sqrt{\frac{R_z}{25}} \left(\sqrt{\frac{R_z}{100}} \sqrt{\frac{Ra}{R_z}} \sqrt{\frac{a}{R_z}} \right) \begin{matrix} \nearrow +0,2 \\ \searrow -0,2 \end{matrix}$$

thread tolerances acc. to DIN ISO 965-3

Environmental protection acc. to StPA-B-Spec. 100056433

DE: X	EN: X	ES:	IT:	FR:	RO:	CNO created document; number often changes not permitted
new INITIAL RELEASE						
old -						
Field -						
Date/name 09_08_2312 Holder						
Chg. No. 30419						
Esz. 0						
Material: 1.1193 S35C J1.36 4251 Edge tolerance acc. to DIN EN 10115 Surface finish Rm Rz 120 3.6C Replaces:						
STABILUS						
All dimensions are in mm				☐ Identification 521 in CO ☐ Important characteristics		
Scale: 2:1				Dimensions without tolerances DIN ISO 266-01H		
We reserve all rights for our designs, drawings, calculations, programs, software, etc. and to the distribution, utilization by third parties and also, use, any way of this document is not permitted without the written consent of STABILUS.						
PISTON ROD				Element No.: 10151863 Material No.: 521987		