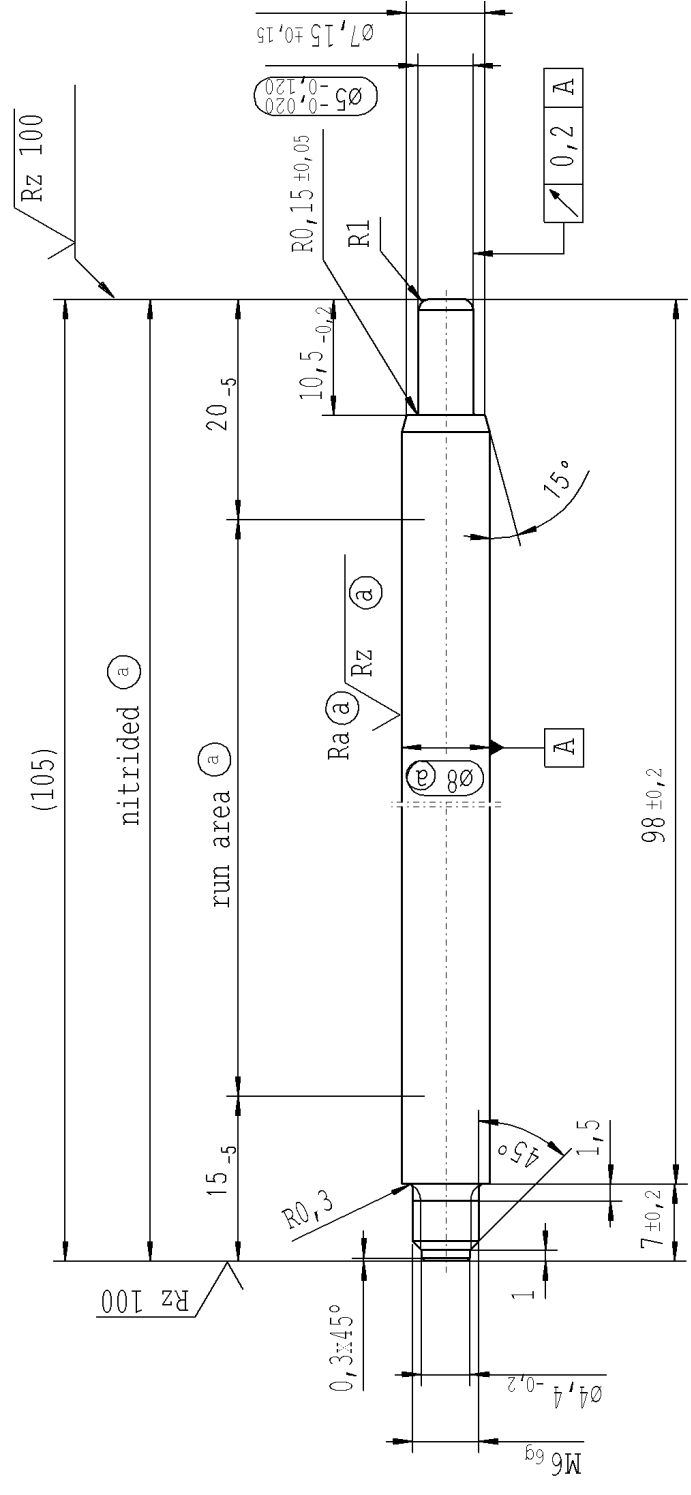


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

√ Rz 25 (√ Rz 100 Ra Ⓐ Rz Ⓐ) | +0,2 | -0,2

Environmental protection acc. to STAB-Spec. 10005649		Identification of important characteristics		Date	Name
All dimensions are in mm		Dimensions without tolerances		04.11.2016	Höfer
Scale: (Original DIN A3) 2:1		DIN ISO 2768-mK		Checked	04.11.2016 MTL/es
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Material: 1.1193 S45C JISG 4051		Surface finish		Document No.: 10151863	
Edge tolerances acc. to DIN ISO 13715		DIN EN ISO 1302		Material No.: 435725	
Replaces:		Replaces:		PISTON ROD	
Material: 1.1193 S45C JISG 4051		Surface finish		STABILUS	
Edge tolerances acc. to DIN ISO 13715		DIN EN ISO 1302		Dat. 04.11.2016 Schilz A.	
Replaces:		Replaces:		(date / signature)	
Material: 1.1193 S45C JISG 4051		Surface finish		Zhang Shi	
Edge tolerances acc. to DIN ISO 13715		DIN EN ISO 1302		company	
Replaces:		Replaces:		Dat. 04.11.2016 Schilz A.	
Material: 1.1193 S45C JISG 4051		Surface finish		(date / signature)	
Edge tolerances acc. to DIN ISO 13715		DIN EN ISO 1302		Zhang Shi	
Replaces:		Replaces:		company	
Material: 1.1193 S45C JISG 4051		Surface finish		Dat. 04.11.2016 Schilz A.	
Edge tolerances acc. to DIN ISO 13715		DIN EN ISO 1302		(date / signature)	
Replaces:		Replaces:		Zhang Shi	
Material: 1.1193 S45C JISG 4051		Surface finish		company	
Edge tolerances acc. to DIN ISO 13715		DIN EN ISO 1302		Dat. 04.11.2016 Schilz A.	
Replaces:		Replaces:		(date / signature)	