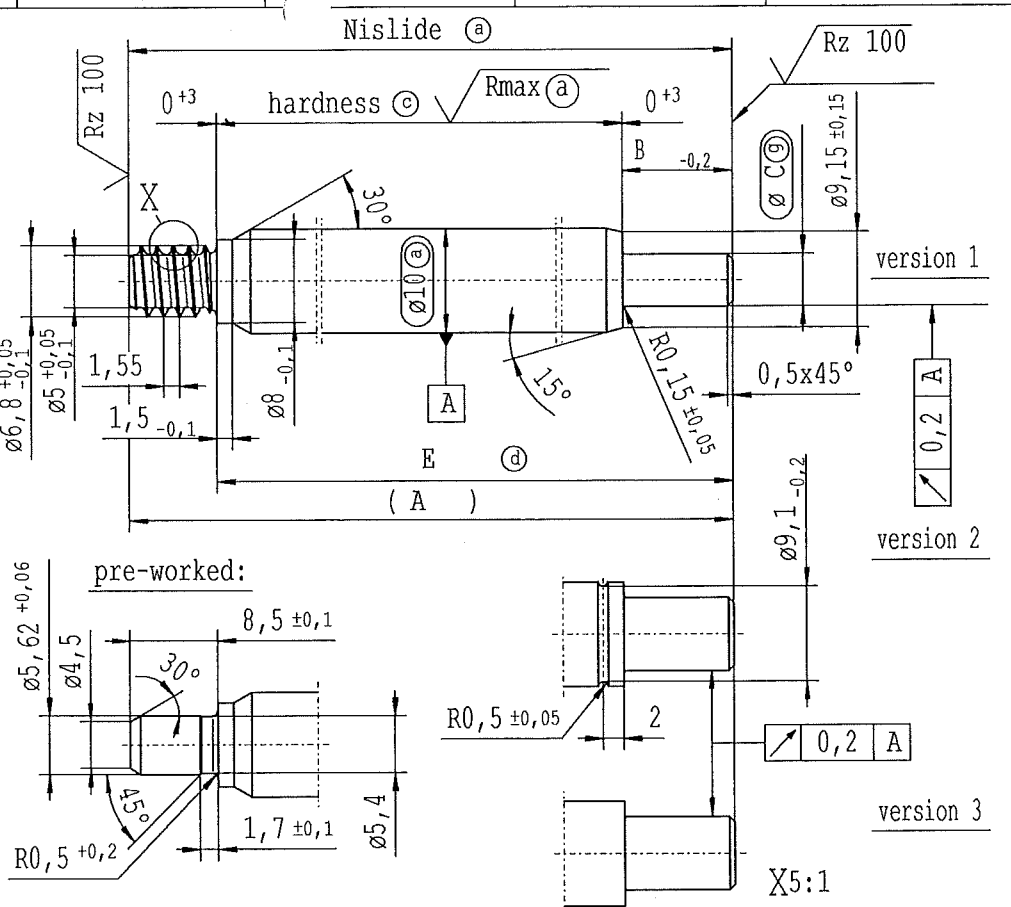


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 EN
 Ident. Doc.: SH 9879CU
 Erstelltdatum: 28/4/2004 - 9:35
 ***** Druckdatum: 30.04.2004 / 12:17:35 *****

supp. No.	material no.			A	B	C	E	F	G
	surface treatment processing acc. to STAB-Spec. 10006248			overall length	stud length piston side	stud ø piston side	length without end-fitting stud	version	TEC
	table IV Nislid black	table VIII Nislid black	table X Nislid "G"						
1	6660BF			480.0	11.5	5	471.5	1	
2	3284FJ			270.0	10.5	5	261.5	1	
3	8917MA		8917MA	201.0	10.5	5	192.5	1	
4	3253FF			471.0	10.5	5	462.5	1	
5	3262FE		3262FE	402.0	10.5	5	393.5	1	
6	3265FQ		3265FQ	450.0	10.5	5	441.5	1	
7	3342FJ			352.0	10.5	5	343.5	1	
8	3391FL		3391FL	150.0	10.5	5	141.5	1	
9	3553FL		3553FL	300.0	10.5	5	291.5	1	
10	3597FV		3597FV	153.0	10.5	5	144.5	1	
11	3601FR		3601FR	99.0	10.5	5	90.5	1	
12	3624FR			453.0	10.5	5	444.5	1	
13	3647FR			357.0	10.5	5	348.5	1	
14	4262FX			273.0	12.5	8	264.5	3	
15	4075FQ			261.0	12.5	8	252.5	3	
16	4078FB			393.0	12.5	8	384.5	3	
17	4644FY			354.0	10.5	5	345.5	1	
18	4768FM		4768FM	306.0	10.5	5	297.5	1	
19	4792FY			408.0	10.5	5	399.5	1	
20	5317FN		5317FN	351.0	10.5	5	342.5	1	



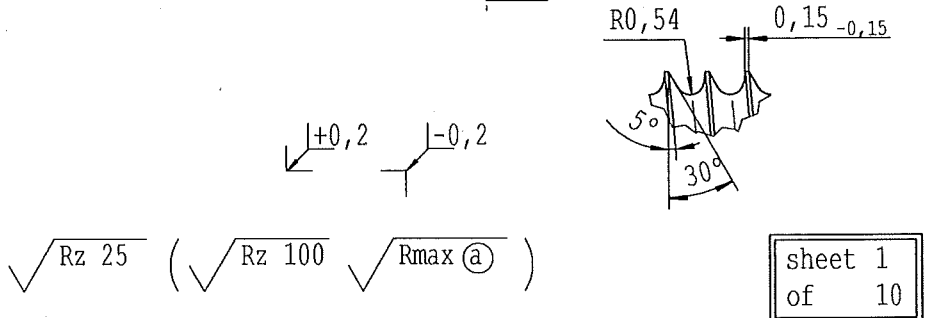
- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)
- (d) tolerances:
 $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning;
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after straightening;
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after nisliding
- (g) stud: $\begin{matrix} \phi 5 -0,020 \\ -0,120 \end{matrix}$ / $\begin{matrix} \phi 8_{d12} [-0,040 \\ -0,190] \end{matrix}$

Temporary additional inspection 015/03

Only apply to

STDE	STES	STGB	STIT	STAU	STUS	STMX	STBR	STNZ	STKR
*									

Mat.No. 6635SL (pos. 172, column G):
Visual test after polishing



sheet 1
of 10

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES: X	IT:	PR:	FR:	CAD created document; handwritten changes not permitted				Material:	All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
new	R0,54	DIN ISO 6508	Expansion T2 19/99 at ROST 14590A	Expansion T2 19/99 at ROST 4262FX	Expansion T2 19/99 at ROST 3265FQ/4768FM	%	Tab. IV + X	Rework	TEC 015/03	mat.No. 010715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	14.10.1999	Mohrs
old	%	DIN 50103	%	%	%	%	TEC 019/99	%	%	Edge tolerances acc. to DIN ISO 13715	Surface finish DIN ISO 1302	Replaces: Zchnng. gl. Nr. v. 16.03.1994	Approved	27.11.2003	Reiser
Field	B3	©	14-7	8 6-7	8 6-7	%	div. Pos.	%	%	Replaces: Zchnng. gl. Nr. v. 16.03.1994	Document No.: 10004711	Material No.:			
Date/Name	24.11.2000 SUB	14.2.01 ReBeh.	25.4.01 ReBeh.	9.11.01 ReBeh.	30.01.2003 SUB	25.04.2003 Kannew.	31.07.2003 SUB	27.11.2003 SUB		STABILUS	PISTON ROD				
Chg. No.	511715	512977	513801	516973	526298	528267	530475	533483							
Rev.	15	16	17	18	19	20	21	22							