8   7   6   5   4   3   2   1

(a) piston rod processing per
STAB-Spec. 10028959, table 1

nitrited (a)

run area (a)

Rz 100

Rz 100

Ra (a)

Rz (a)

20 −5

10,5 −0,2

$\varnothing 5^{-0,020}_{-0,120}$

$\varnothing 7,15 \pm 0,15$

15°

$\varnothing 6,2$

(a) $\varnothing 6$

45°

A

243 ±0,2

R1

R0,15 ±0,05

A

0,2

Rz 25   (Rz 100   Ra (a) Rz (a))   ⌐+0,2   ⌐−0,2
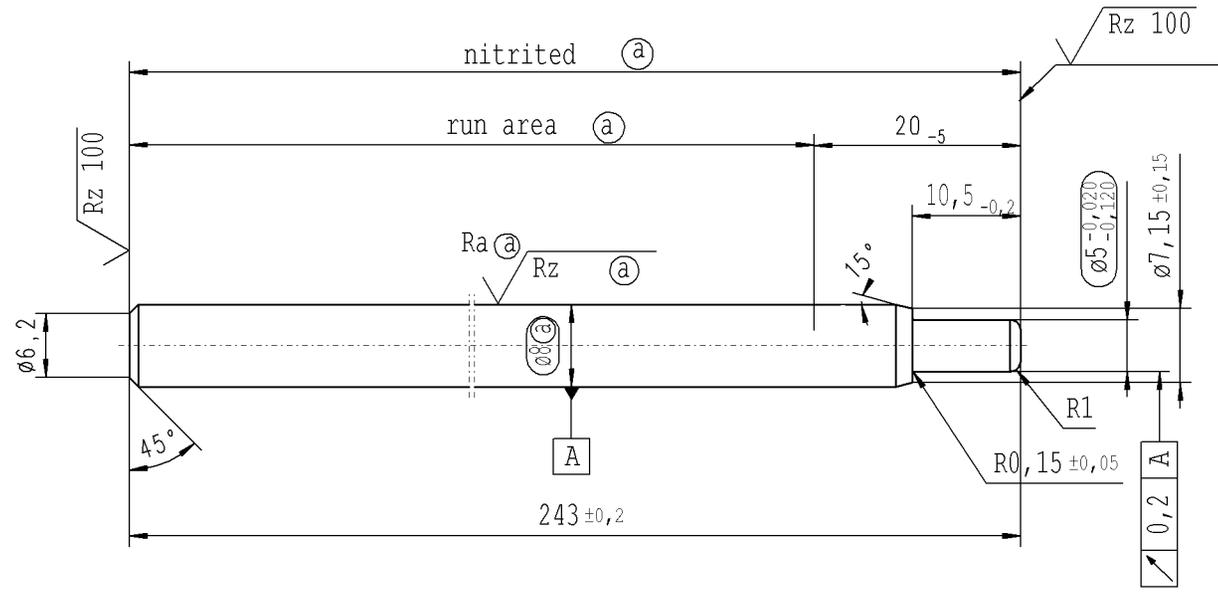
AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

STABILUS

PISTON ROD