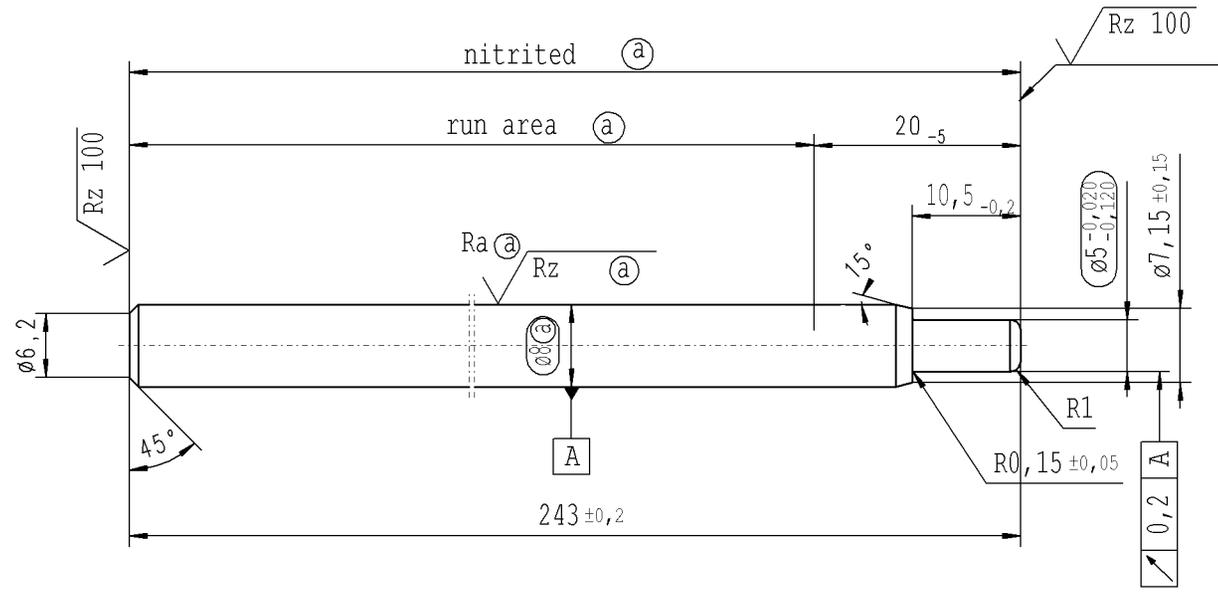


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L29

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $\sqrt{Ra\ \text{ⓐ}}$   $\sqrt{Rz\ \text{ⓐ}}$  )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

|           |                  |     |     |     |     |     |   |
|-----------|------------------|-----|-----|-----|-----|-----|---|
| DE: X     | EN: X            | ES: | IT: | PR: | FR: | RO: | CRD created document; handwritten changes not permitted |
| new       | INITIAL RELEASE  |     |     |     |     |     |   |
| old       | -                |     |     |     |     |     |   |
| Field     | -                |     |     |     |     |     |   |
| Date/Name | 02.11.2016 Höfer |     |     |     |     |     |   |
| Chg. No.  | 647129           |     |     |     |     |     |   |
| Rev.      | 0                |     |     |     |     |     |   |

**RELEASE**  
 for supplier  
 company Zhang Shi  
 Dat. 02.11.2016 Schilz A.  
(date / signature)

Material: 1.1193  
 S45C JISG 4051  
 Edge tolerances acc. to DIN ISO 13715  
 Surface finish DIN EN ISO 1302  
 Replaces:  
**STABILUS**

All dimensions are in mm  
 Scale: (Original DIN A3) **2:1**  
 Identification of important characteristics  
 Dimensions without tolerances DIN ISO 2768-mK  
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|               |                 |        |
|---------------|-----------------|--------|
| Drawn by      | Date            | Name   |
| Checked       | 02.11.2016      | Höfer  |
|               | 02.11.2016      | Milles |
| Document No.: | <b>10154964</b> |        |
| Material No.: | <b>399875</b>   |        |