

The print-out is not subject to the modification service.

Intended for internal and supplier use

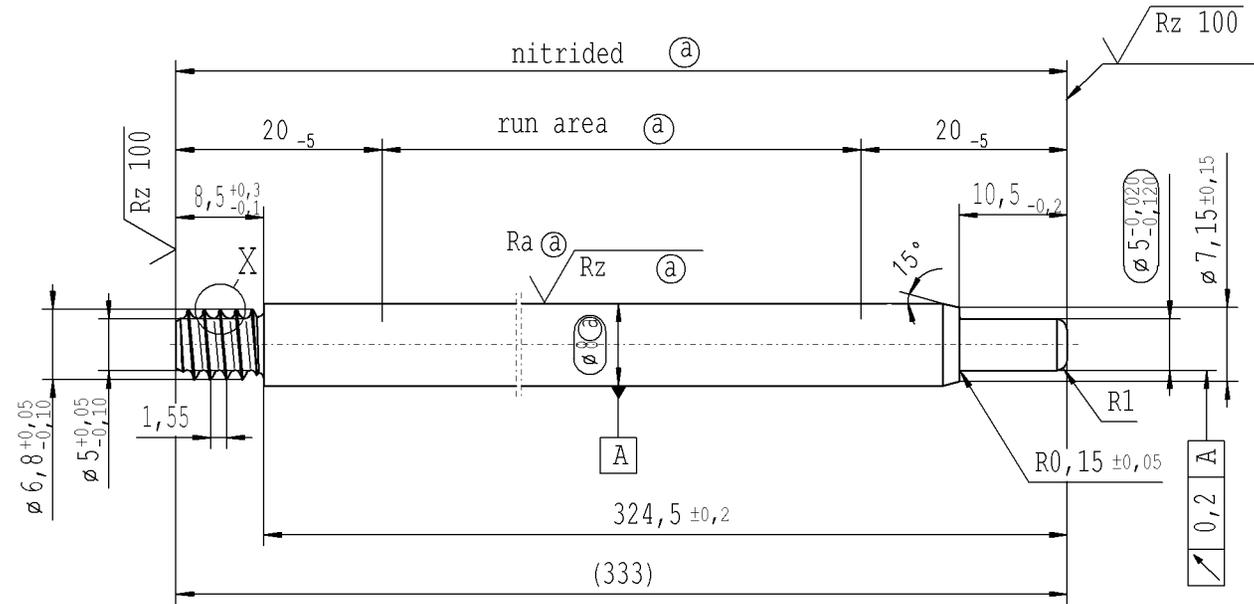
EN

B

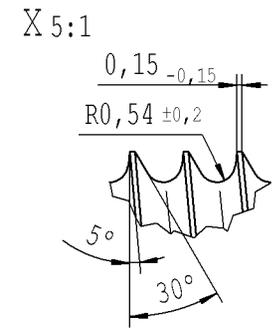
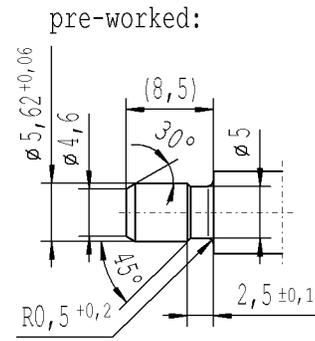
A

Ident. Doc.: L192

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
 for supplier
 company Zhang Shi
 16.07.2015 Schilz A.
 (date / signature)



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \text{Ⓐ}}$ $\sqrt{Rz\ \text{Ⓐ}}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE		R1					Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	17.06.2013	Kron
old	-		0,5x45°					Surface finish DIN EN ISO 1302			15.07.2015	Klinkner
Field	-		E/2					Replaces:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			
Date/Name	17.06.2013 Kron		15.07.2015 Hein						Document No.: 10151065			
Chg. No.	604138		624057						Material No.: 747845			
Rev.	0		1					STABILUS	PISTON ROD			