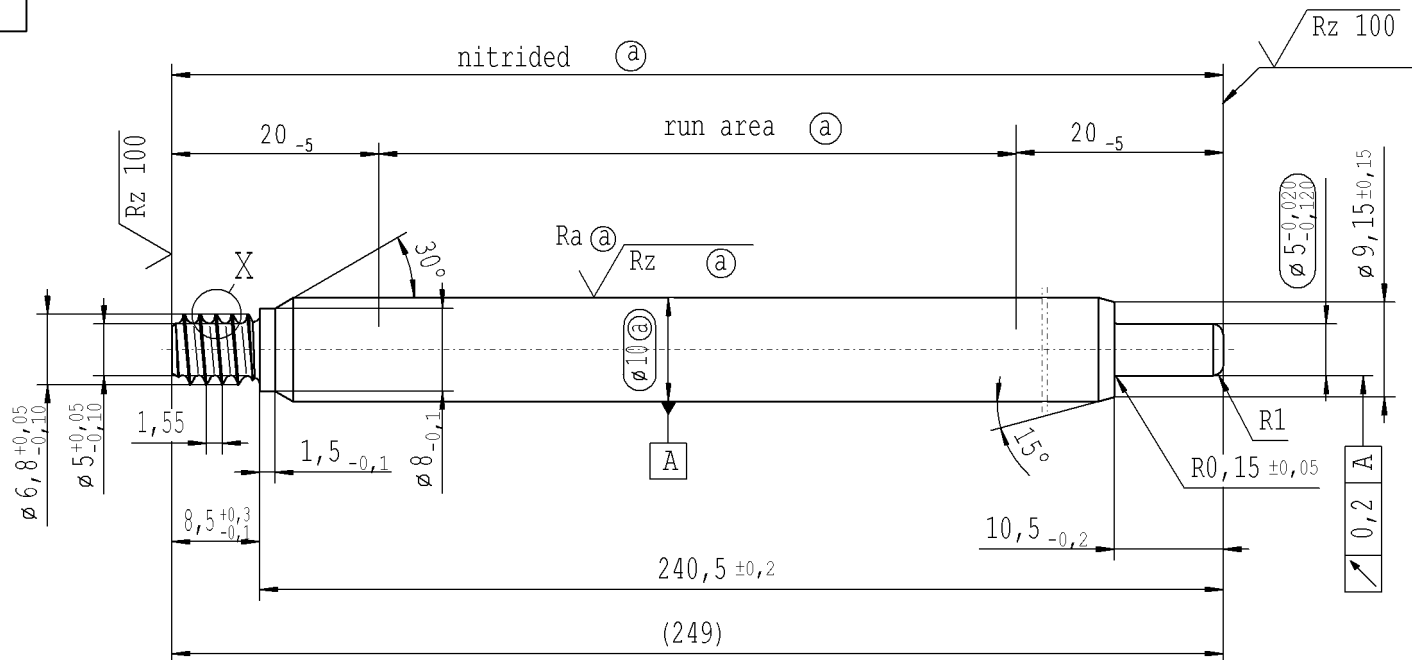
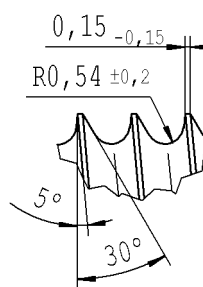


① piston rod processing per
STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

X 5:1



RELEASE
for supplier
company ZhangShi
20.01.2016 Schilz A.
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted			Material:	All dimensions are in mm	Identification of important characteristics		Date	Name
new	INITIAL RELEASE								1.1193					20.01.2016	Höfer
old	-								S45C JISG 4051	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked	20.01.2016	Milles	
Field	-								Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.					
Date/Name	20.01.2016 Höfer							Surface finish DIN EN ISO 1302							
Chg. No.	632698							Replaces:							
Rev.	0														
										STABILUS	PISTON ROD			Document No.: 10151520	
														Material No.: 336298	