



N5	CORROSION RESISTANCE >144 HOURS WITHOUT RED RUST
N4	AREA TO BE Rt MAX. 5μ.
N3	TENIFER COATING WITH COMPOUND LAYER 12 TO 22μ
N2	TOL. IN STRAIGHTNESS LENGTH X-DIMENSIONx0.002
N1	ALL DIMNS. ARE IN MM.

PRE-TURNING DIMENSIONS

N1 N2

NOTES

- =CONTROLLED MEASUREMENT
- ()=MEASUREMENT FOR REF. ONLY
- []=PRE-MACHINING/RAW MATL. MEASUREMENT (REF.)

01/00	29.12.2016	INITIAL RELEASE FOR B515	GV	MS	KS
ISS/REV	DATE	SRN / SCN / ALTERATION	DRN	CHD	APPD

THIS DRAWING IS A SOLE PROPERTY OF SPIL & REVISION OR DUPLICATING IS AN OFFENCE

PART DESC.

PISTON ROD

THIRD ANGLE PROJECTION		SCALE	NTS	No. OFF PER ASSEMBLY	ASSEMBLE WITH			
NOMINAL TOLERANCE		MATERIAL	S45C	1		---		
ANGULAR TOL.		HEAT TREATMENT	MIN.450HV	DRN.	CKD.	APPD.	DATE	
OVER	OVER	OVER	OVER	OVER	OVER	OVER	OVER	OVER
0.5	6	30	120	315	--	10	50	120
TO	TO	TO	TO	TO	TO	TO	TO	TO
6	30	120	315	1000	10	50	120	--
±0.1	±0.2	±0.3	±0.5	±0.8	±1'	±30'	±20'	±10'
		HARDNESS	--	GV	MS	KS	29.12.2016	
		FINISH	N3	PRODUCT		SHEET NUMBER		

SUSPA PNEUMATICS (I) LTD., CHENNAI.

16-2 SERIES B515

S05184153