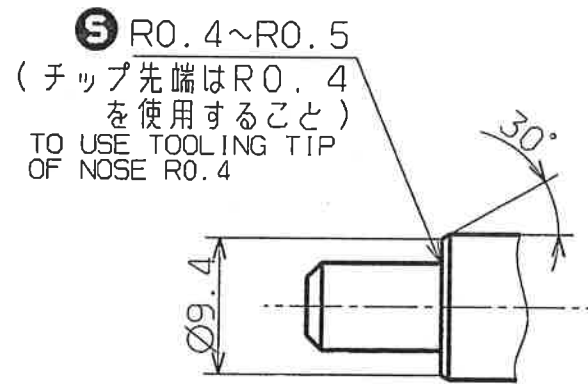
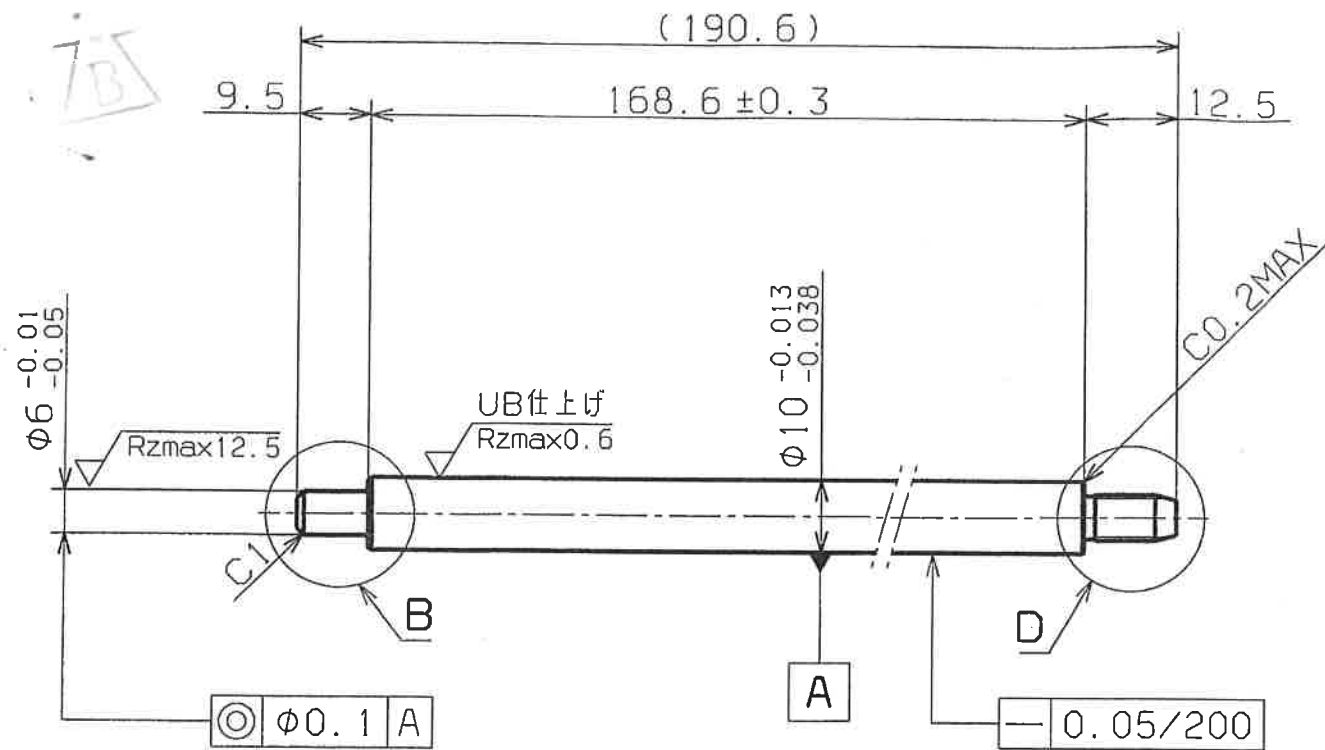
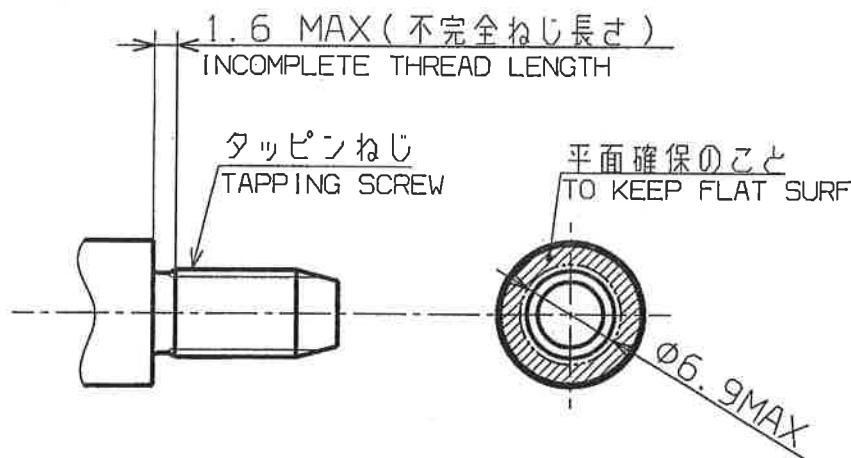


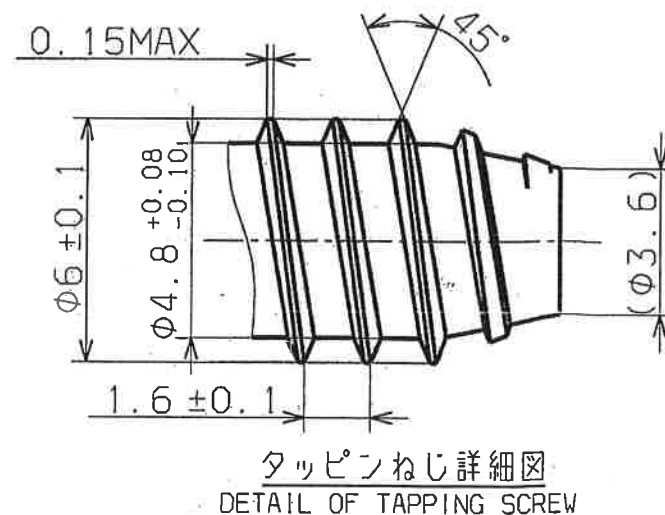
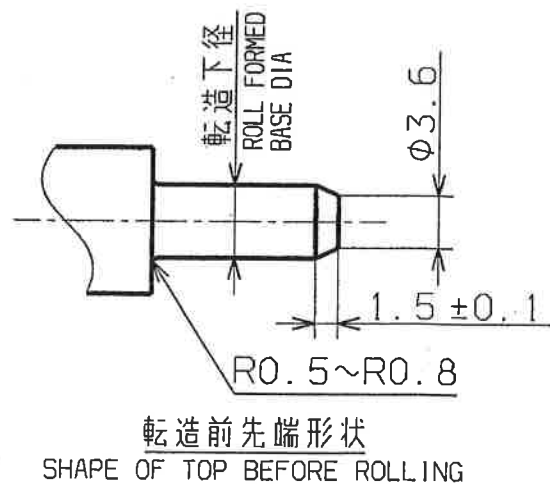
QUALITY \ COST



DETAIL AREA B(2:1)



DETAIL AREA D(2:1)



▽ Rz100 (▽ Rzmax12.5 ▽ Rzmax0.6) ⊕ ⊕ ⊕ ⊕ ⊕ ⊕

NOTES

1. 表面処理
SURFACE TREATMENT

方法 METHOD	GSN + ホモ処理 GSN + STEAM TREATMENT
該当部 APPLICABLE AREA	全面 WHOLE SURFACE
化合物層深さ COMPOUND LAYER DEPTH	窒化層 0.008MIN NITRINE DEPTH ホモ層 0.001MIN STEAM TREATMENT DEPTH
硬度 HARDNESS	表面HMV(100g) 450MIN

上海昭和购买部
报价用 担当: [Signature]
试作用 确认: [Signature]

2. φ10部表面にキズなきこと。
NO SCRATCHES ON φ10 SURFACE.

3. 耐食性: SST. 72hr後、腐食生成物の発生面積は、φ10において
CORROSION RESISTANCE: CORROSION PRODUCT AREA AFTER 72hr SST. TEST IS 0.05% MAX ON φ10.
0.05%以下(レイティングNO. 9.5以上)のこと
(RATING NO. 9.5 MIN.)

120hr後、一般部(φ10)は0.5mm以上の点錆なきこと。
AFTER 120hr, RUST OF GENERAL AREA (φ10) SHOULD BE 0.5mm MAX.

但し、試料保持の支持部は除く
EXCEPT FOR ROD HOLDING PORTION.

試料の保持: 鉛直方向から15~30°傾け、噴霧の自由落下だけに
HOLDING METHOD: SLANT ROD 15~30° FROM VERTICAL DIRECTION, FIX IT PLACE OF
さらされる位置に置くこと
SHOWERD FREE-FALL MIST ONLY.

STOCK MATERIAL No.

素材NO	91009-30S-1 -CH 5	R	L
加工完NO		R	L

AFTER MACHINING No.

S₂P.R.A. (U4) (U2) 20

M NO		REVISION RECORD		DATE		DRAWN		DESIGNED		APPR		
SHOWA CORPORATION		APPLICABLE DWG: [Signature]		12-09-20		K. KAKI		K. Kaki		K. Naita		
SCALE	MATERIAL	MASS	SHOWA DWG NO.		XJ535-300-20-CHQD		SHOWA NAME		ROD		ENGLISH NAME	
1:1		108.9										
CUSTOMER DWG NO.	CUSTOMER NAME		PREVIOUS NO.		XJ535-300-2A-CH		R		L		A3	
X												

SHOWA CONFIDENTIAL