



PRE-TURNING DIMENSIONS

N5	CORROSION RESISTANCE >144 HOURS WITHOUT RED RUST
N4	AREA TO BE Rt MAX. 5μ.
N3	TENIFER COATING WITH COMPOUND LAYER 12 TO 22μ
N2	TOL. IN STRAIGHTNESS LENGTH X-DIMENSIONx0.002
N1	ALL DIMNS. ARE IN MM.

N1 N2

NOTES

- = CONTROLLED MEASUREMENT
- () = MEASUREMENT FOR REF. ONLY
- [] = PRE-MACHINING/RAW MATL. MEASUREMENT (REF.)

01/00	09.01.2017	INITIAL RELEASE FOR B515 MC	GV	MS	KS
ISS/REV	DATE	SRN / SCN / ALTERATION	DRN	CHD	APPD

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PART DESC.

PISTON ROD

THIRD ANGLE PROJECTION		SCALE	NTS	No. OFF PER ASSEMBLY	ASSEMBLE WITH
NOMINAL TOLERANCE	ANGULAR TOL.	MATERIAL	S45C	1	---
HEAT TREATMENT	MIN.450HV	DRN.	GV	CKD.	MS
HARDNESS	--	APPD.	KS	DATE	09.01.2017
FINISH	N3	PRODUCT	SHEET NUMBER		

SUSPA PNEUMATICS (I) LTD., CHENNAI.

16-2 SERIES
B515_MC

S05184154