

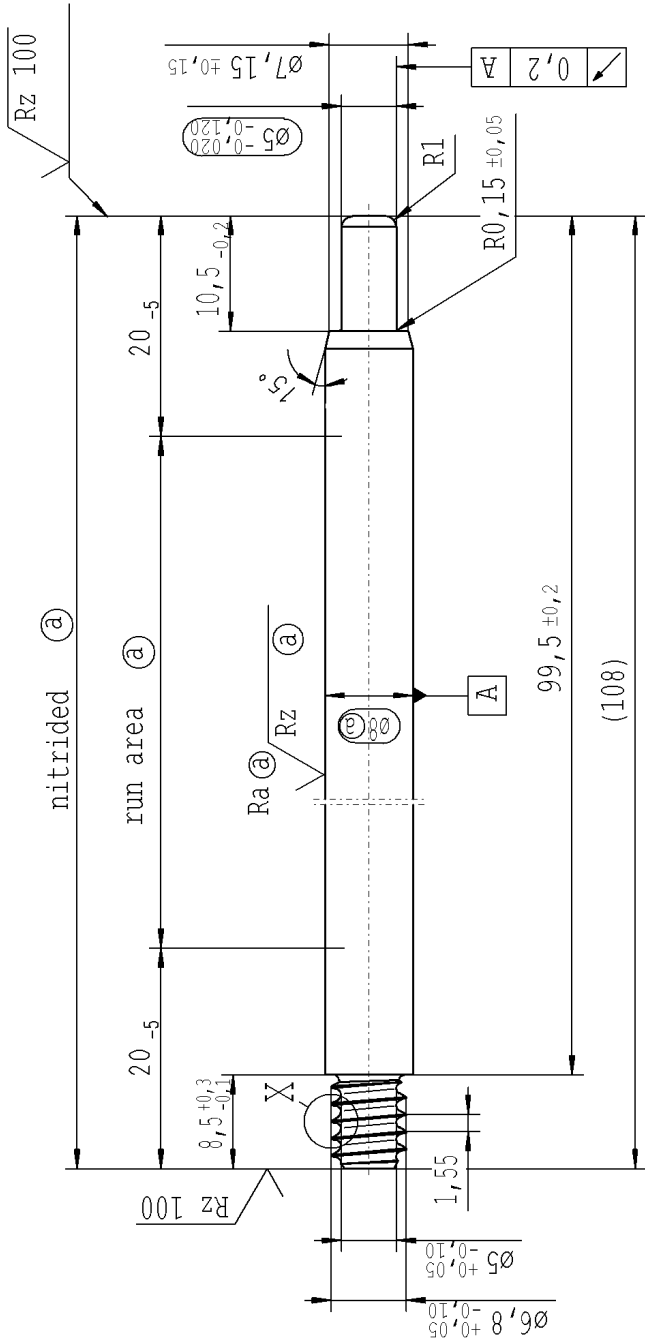
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

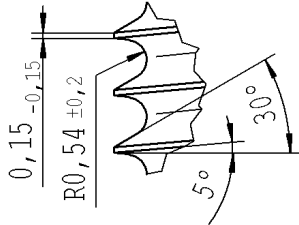
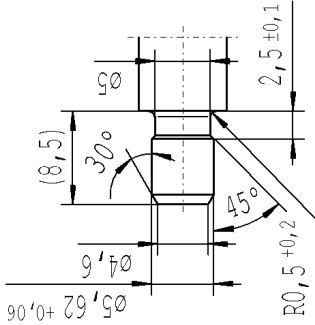
RELEASE
for supplier
company Zhang Shi
16.07.2015 Schilz A.
(date / signature)

a) piston rod processing per
STAB-Spec. 10028959, table 1



X 5:1

pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ a$ $Rz\ a$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649									
CAD created document; handwritten changes not permitted										Material: 1.1193		All dimensions are in mm		Identification of important characteristics		Date		Name	
DE: X		EN: X		ES:		IT:		FR:		RO:		Drawn by		K.Marx					
new		99,5±0,2				RL						Checked		15.07.2015 Klinker					
old		99,5				0,5x45°						Scale: (Original DIN A3) 2:1		Dimensions without tolerances					
Field		D/4				E/2						Edge tolerances acc. to DIN ISO 13715		DIN ISO 2768-mK					
Date/Name		17.10.2012 Hein				15.07.2015 Hein						Surface finish		DIN EN ISO 1302					
Chg. No.		599668				624057						Replaces:							
Rev.		0				1						Material No.:		261476					
PISTON ROD										10151065									
STABILUS										10151065									