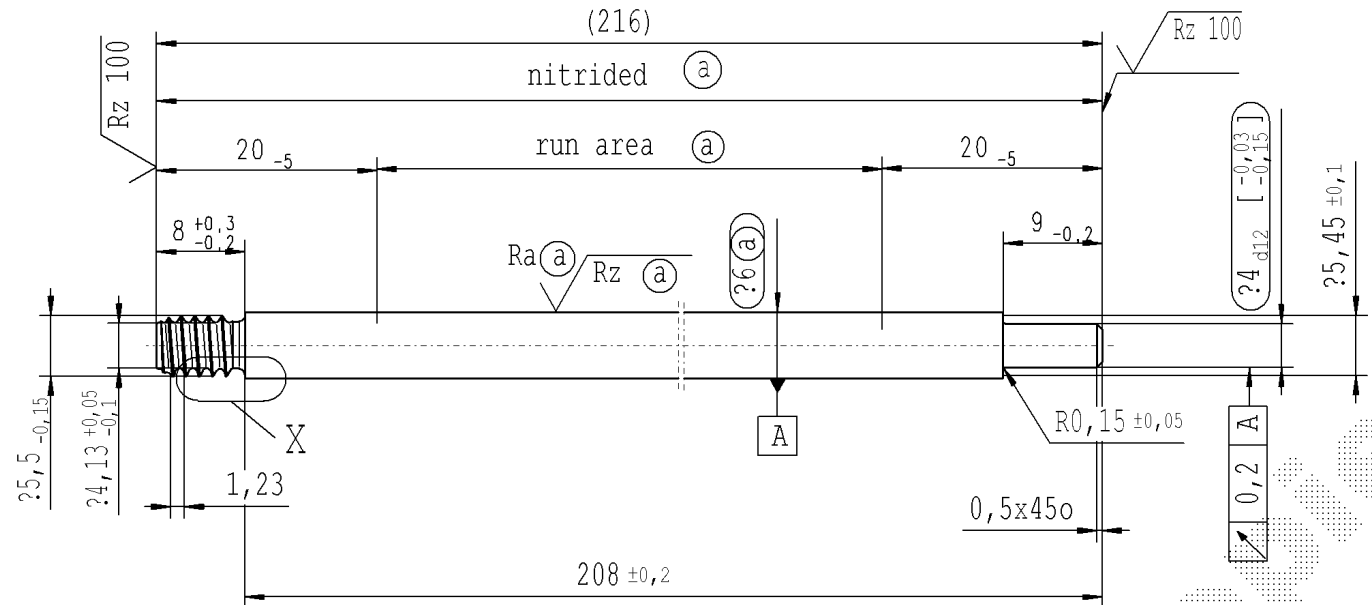


The print-out is not subject to the modification service.

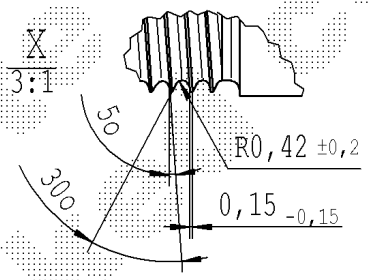
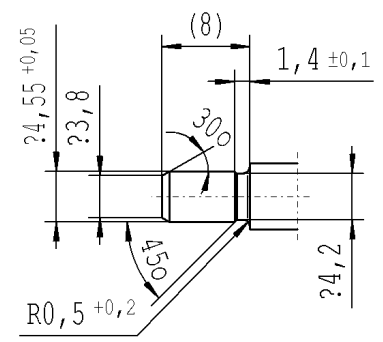
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{Ⓐ}$ $Rz\ \text{Ⓐ}$) $\downarrow +0,2$ $\downarrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	14.03.2016 H?fer					
Chg. No.	635276					
Rev.	0					

CAD created document; handwritten changes not permitted

Material: 1.1193 S45C, HSG: 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Replaces:

RELEASE
for supplier

company ZhangShi

Dat. 14.03.2016 Schilz A.
(date / signature)

STABILUS

All dimensions are in mm

Identification of important characteristics

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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Material No.: 375495

PISTON ROD

Drawn by	Date	Name
Checked	14.03.2016	H?fer
Document No.:		10177465
Material No.:		375495