



**NOTE:**

- ROD HARDNESS Min.400 - Max.700 (HV0,5)
- SURFACE ROUGHNESS AFTER NITRATION PROCESS (Max. Ra 0,12µm)
- NITRATION LAYER THICKNESS (Min.10µm-Max.30µm) - HV0,1
- COLINEARITY WILL BE ACCORDING TO TABLE-1.
- THERE WILL BE NO OIL, DUST, DIRT AND THINNER ON THE ROD BEFORE PACKAGING.

Ref. No: 151.0005.00013

TABLE-1

LENGTH	COLINEARITY
Length < 100 mm	< 0.1 mm
Length < 200 mm	< 0.2 mm
Length < 250 mm	< 0.3 mm
Length < 300 mm	< 0.5 mm
Length < 350 mm	< 0.7 mm
Length < 500 mm	< 1.0 mm

TOLERANCE	±0.1	±0.2	±0.3	±0.5
DIMENSION	0.5-6	6-30	30-120	120-400

PART NUMBER:		DATE		NAME		GAYSAN	
		07.11.2016		C.TEMELLI			
		07.11.2016		D.GÜL		GAZLI AMORTISÖR SAN. VE TIC. A.Ş	
		07.11.2016		D.GÜL			
MATERIAL:		SCALE:		FORMA1		PART NAME:	
C35 (EN10277-2)		A3		Surface		Ø10 - ROD	
(BLACK NITRATED)						CUSTOMER	