



Ref. No: 151.0005.00012

NOTE :

- ROD HARDNESS Min.400 - Max.700 (HV0,5)
- SURFACE ROUGHNESS AFTER NITRATION PROCESS (Max. Ra 0,12µm)
- NITRATION LAYER THICKNESS (Min.10µm-Max.30µm) - HV0,1
- COLINEARITY WILL BE ACCORDING TO TABLE-1.
- THERE WILL BE NO OIL , DUST , DIRT AND THINNER ON THE ROD BEFORE PACKAGING.

TABLE-1

LENGTH	COLINEARITY
Length < 100 mm	< 0,1 mm
Length < 200 mm	< 0,2 mm
Length < 250 mm	< 0,3 mm
Length < 300 mm	< 0,5 mm
Length < 350 mm	< 0,7 mm
Length < 500 mm	< 1,0 mm

TOLERANCE	±0,1	±0,2	±0,3	±0,5
DIMENSION	0,5-6	6-30	30-120	120-400

PART NUMBER:		DATE		NAME		COMPANY													
		07.11.2016		C.TEMELLI		GAYSAN													
		07.11.2016		D.GÜL		GAZLI AMORTİSÖR SAN. VE TİC. A.Ş													
		07.11.2016		D.GÜL															
MATERIAL:		SCALE		LINEAR DIMENSIONS (DIN 2768 TABLE-1)		PART NAME:													
C35 (EN10277-2) (BLACK NITRATED)		A3		<table border="1"> <tr> <td>DIMENSION (mm)</td> <td>XX</td> <td>≤10</td> <td>>10</td> <td>XX</td> <td>XX</td> </tr> <tr> <td>TOLERANCE (mm)</td> <td>XX</td> <td>±0,3</td> <td>±1</td> <td>XX</td> <td>XX</td> </tr> </table>		DIMENSION (mm)	XX	≤10	>10	XX	XX	TOLERANCE (mm)	XX	±0,3	±1	XX	XX	Ø10 - ROD	
DIMENSION (mm)	XX	≤10	>10	XX	XX														
TOLERANCE (mm)	XX	±0,3	±1	XX	XX														
				Unspecified/General tolerances according to DIN 2768 (m)		CUSTOMER													

*Uzunluk ölçüleri mm olarak verilmiştir./ Ölçülerde değişiklik yapma hakkımız saklıdır. Dimension in mm / We reserve the right to make modifications.