



NOTE :

- ROD HARDNESS Min.400 - Max.700 (HV0.5)
- SURFACE ROUGHNESS AFTER NITRATION PROCESS (Max. Ra 0,12µm)
- NITRATION LAYER THICKNESS (Min. 10µm-Max.30µm) - HV0.1
- COLINEARITY WILL BE ACCORDING TO TABLE-1.
- THERE WILL BE NO OIL, DUST, DIRT AND THINNER ON THE ROD BEFORE PACKAGING.

A	Ref. No:
400	151.0005.00009
246	151.0005.00010
208	151.0005.00011

TABİLE-1

LENGTH	COLINEARITY
Length < 100 mm	< 0.1 mm
Length < 200 mm	< 0.2 mm
Length < 250 mm	< 0.3 mm
Length < 300 mm	< 0.5 mm
Length < 350 mm	< 0.7 mm
Length < 500 mm	< 1.0 mm

PART NUMBER:		DATE		NAME		GAYSAN	
PREPARED BY		07.11.2016		C.TEVELLİ		GAZLI AMORTİSÖR SAN. VE TİC. A.Ş.	
CONFIRMED BY		07.11.2016		D.ŞUL		PART NAME:	
CONTROLLED BY		07.11.2016		D.ŞUL		Ø8 - ROD	
SCALE		1:1		TOLERANSLAR		CUSTOMER	
MATERIAL		C35 (EN10277-2)		(BLACK NITRATED)		CUSTOMER	
TOLERANCE		±0.1		±0.2		±0.3	
DIMENSION		0.5-6		6-30		30-120	
						120-400	

At the end of the drawing, the dimensions are given in mm. We reserve the right to make modifications.