



NOTE:

- ROD HARDNESS Min. 400 - Max. 700 (HV0,5)
- SURFACE ROUGHNESS AFTER NITRATION PROCESS (Max. Ra 0,12µm)
- NITRATION LAYER THICKNESS (Min. 10µm-Max. 30µm) - HV0,1
- COLINEARITY WILL BE ACCORDING TO TABLE-1.
- THERE WILL BE NO OIL, DUST, DIRT AND THINNER ON THE ROD BEFORE PACKAGING.

A	Ref. No:
179	151.0005.00005
218	151.0005.00006
251	151.0005.00007

TABLE-1

LENGTH	COLINEARITY
Length < 100 mm	< 0,1 mm
Length < 200 mm	< 0,2 mm
Length < 250 mm	< 0,3 mm
Length < 300 mm	< 0,5 mm
Length < 350 mm	< 0,7 mm
Length < 500 mm	< 1,0 mm

PART NUMBER:	PREPARED BY:	DATE:	NAME:	CUSTOMER:
	CONFIRMED BY:	07.11.2016	C. TEMELLI	GAYSAN
	CONTROLLED BY:	07.11.2016	D. GÜL	GAZLI AMORTISÖR SAN. VE TIC. A.Ş
MATERIAL:	SCALE:	PART NUMBER:		
C-35 (EN10277-2) (BLACK NITRATED)	1:3	Ø6 - ROD		
TOLERANCE	±0,1	±0,2	±0,3	±0,5
DIMENSION	0,5-6	6-50	50-120	120-400