



NOTE :

- ROD HARDNESS Min.400 - Max.700 (HV0,5)
- SURFACE ROUGHNESS AFTER NITRATION PROCESS (Max. Ra 0,12µm)
- NITRATION LAYER THICKNESS (Min. 10µm-Max.30µm) - HV0,1
- COLINEARITY WILL BE ACCORDING TO TABLE-1.
- THERE WILL BE NO OIL , DUST , DIRT AND THINNER ON THE ROD BEFORE PACKAGING.

Ref. No: 151.0005.00008

TABLE-1

LENGTH	COLINEARITY
Length < 100 mm	< 0,1 mm
Length < 200 mm	< 0,2 mm
Length < 250 mm	< 0,3 mm
Length < 300 mm	< 0,5 mm
Length < 350 mm	< 0,7 mm
Length < 500 mm	< 1,0 mm

PART NUMBER:		DATE	NAME	COUNTRY	GAYSAN
PREPARED BY	07.11.2016	C.TEMELI			
CONFIRMED BY	07.11.2016	D.GÜL			GAZLI AMORTISÖR SAN. VE T.C. A.Ş
CONTROLLED BY	07.11.2016	D.GÜL			
MATERIAL		SCALE		PART NAME:	
C35 (EN10277-2) (BLACK NITRATED)		1:1		Ø6 - ROD	
TOLERANCE		FORMAT		CUSTOMER	
±0,1	±0,2	±0,3	±0,5		
0,5-6	6-30	30-120	120-400		