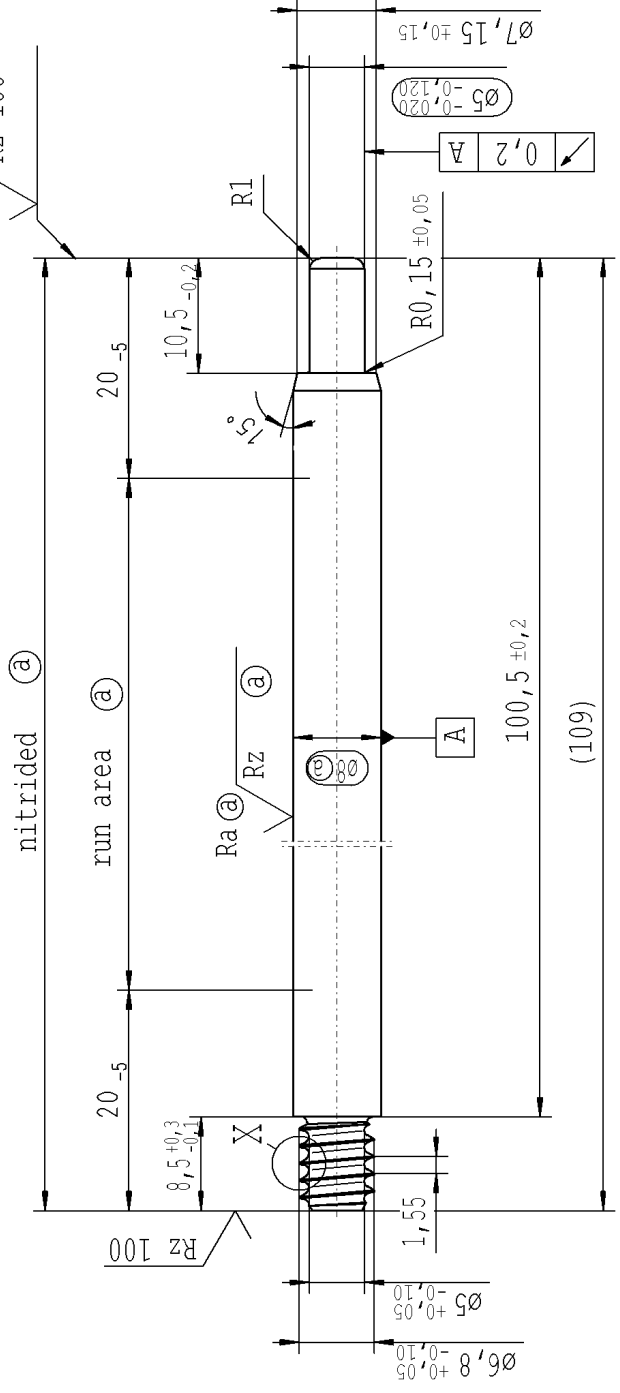


The print-out is not subject to the modification service.

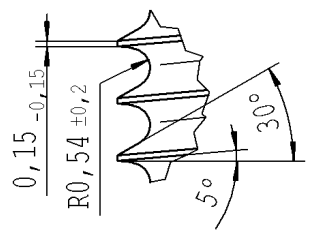
Intended for internal and supplier use

EN

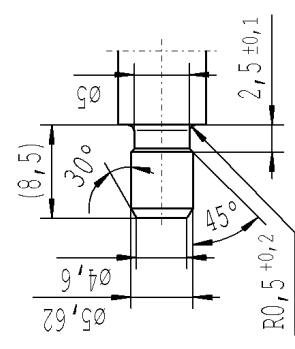
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



X 5:1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \text{Ⓐ}}$ $\sqrt{Rz\ \text{Ⓐ}}$) \downarrow $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

DE: X EN: X ES: IT: PR: FR: RO:		AIAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649	
CAD created document; handwritten changes not permitted		Material: 1.1193 S45C JUSG 4051 annealing		All dimensions are in mm	
INITIAL RELEASE		Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1	
Date/Name 21.01.2016 Höfer		Surface finish DIN EN ISO 1302		Dimensions without tolerances DIN ISO 2768-mK	
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Rev. 0		company Zhang Shi		Document No.: 10151065	
0		Dat. 21.01.2016 Schütz A. (date / signature)		Material No.: 343707	
0		STABILUS		PISTON ROD	

Ident., Doc.: L221

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