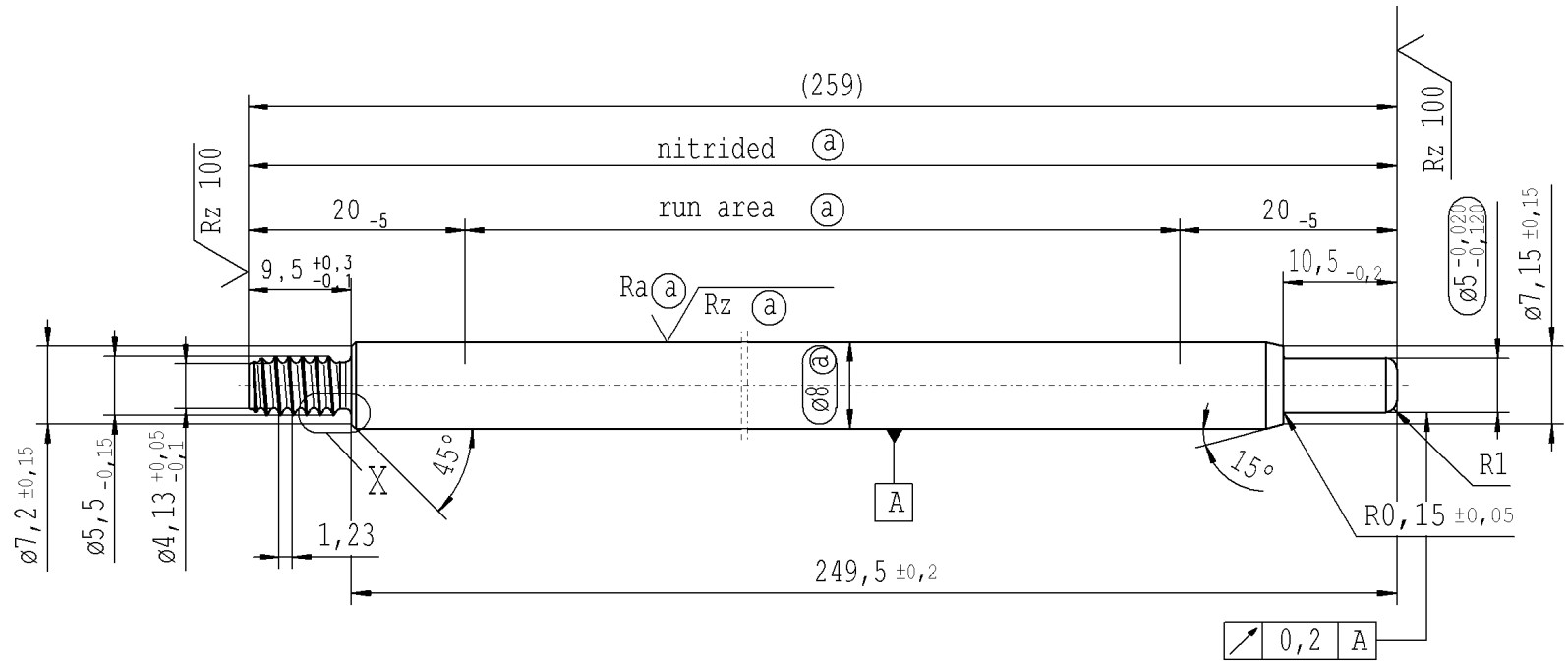


The print-out is not subject to the modification service.

Intended for internal and supplier use

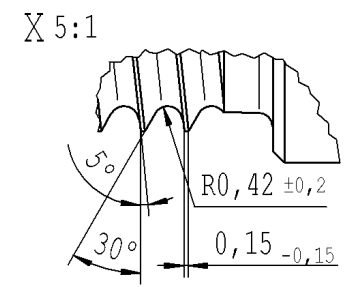
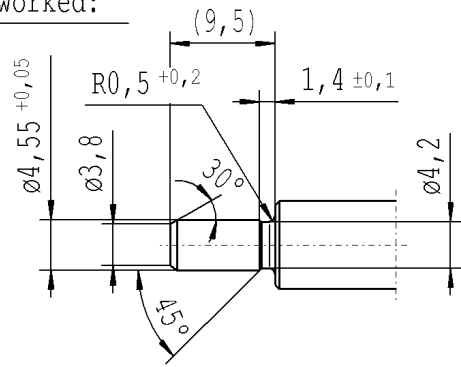
EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
12.06.2015 Schilz A.
(date / signature)

pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra Ⓐ Rz Ⓐ) $\sqrt{+0,2}$ $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L15

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE		run area		R1			
old	-		hardness		0,5x45°			
Field	-		E 4/5		D-E/1-2			
Date/Name	03.03.2008 K.Marx		23.7.10 Keßelh.		11.06.2015 Hein			
Chg. No.	-		581803		624058			
Rev.	0		1		2			

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	11.06.2015	Klinkner
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		10151066		
		Material No.:		
		005662		

PISTON ROD	
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