



DE: X	EV: X	ES: X	IT: X	FR: X	RO: X	ALAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649	
new	SN 10151066	SN 10151066	Pos. 225, Pos. 227, Pos. 286, Pos. 287	Pos. 225, Pos. 228	Pos. 225, Pos. 228	Mat. No. 010731	Scale: (Original DIN A3) 2:1	Identification of important characteristics	Date Name
old								Dimensions without tolerances	17.12.1998 Kéle/Heil
Field								DIN ISO 2768-mK	Checked 28.06.2016 Milles
Date/Name	29.05.2008 HeIn	11.08.2008 HfAr	25.02.2009 HeIn	28.04.2010 HeIn	16.05.2014 Domat	Bege tolerance acc. to DIN ISO 13715		no reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, reproduction by third parties and misc. uses. May use of this document is not permitted without the written consent of STABILUS.	Document No.: 10001097
Chg. No.	565387	567276	571409	579932	613491	Surfex Finish DIN EN ISO 1302			Material No.: PISTON ROD
Rev.	36	31	38	39	40	Replaces: Zchny-gl. Nr. v. 11.10.93			
STABILUS									

supp No.	material no.	A	B	E	F	G
	surface treatment processing acc. to STAB-Spec. 10006248 table VIII table X Nislide black for STUS / STMX polished table IV acc. STAB-Spec. 10210309	overall length	stud length piston side	length without endfitting stud	version	only tab. IV allowable
155	0497PM	132.0	10.5	122.5	1	
156	1542PZ	372.0	10.5	362.5	1	
158	3333PY	204.0	10.5	194.5	1	
159	5861PT	246.0	10.5	236.5	1	
160	5879PA	275.0	10.5	265.5	1	
161	6562PA	178.0	10.5	168.5	1	
162	6726PR	229.0	10.5	219.5	1	
165	1122QH	273.0	10.5	263.5	1	
167	2687QL	233.0	10.5	223.5	1	
168	5597QP	240.0	10.5	230.5	1	
169	4347QN	219.0	10.5	209.5	1	
170	0051RF	256.5	10.5	247.0	1	
171	0734RH	144.0	10.5	134.5	1	
172	1418RM	198.0	10.5	188.5	1	
174	8805QH	165.0	22.5	155.5	2	
175	2517RC	265.0	10.5	255.5	1	

Intended for internal and supplier use

③ piston rod processing per STAB-Spec. 10006248

④ EHT 0,4...0,7 mm before grinding ≥ 68 HRA (per DIN ISO 6508)

⑤ tolerance +0,2 after turning -0,3 after straightening -0,3 after nisliding

pre-worked:

X5:1

Rz 25 (Rz 100 Rmax @)

UNCONTROLLED DOCUMENT - VALID ON 2017-02-07 / PN: 1418RM