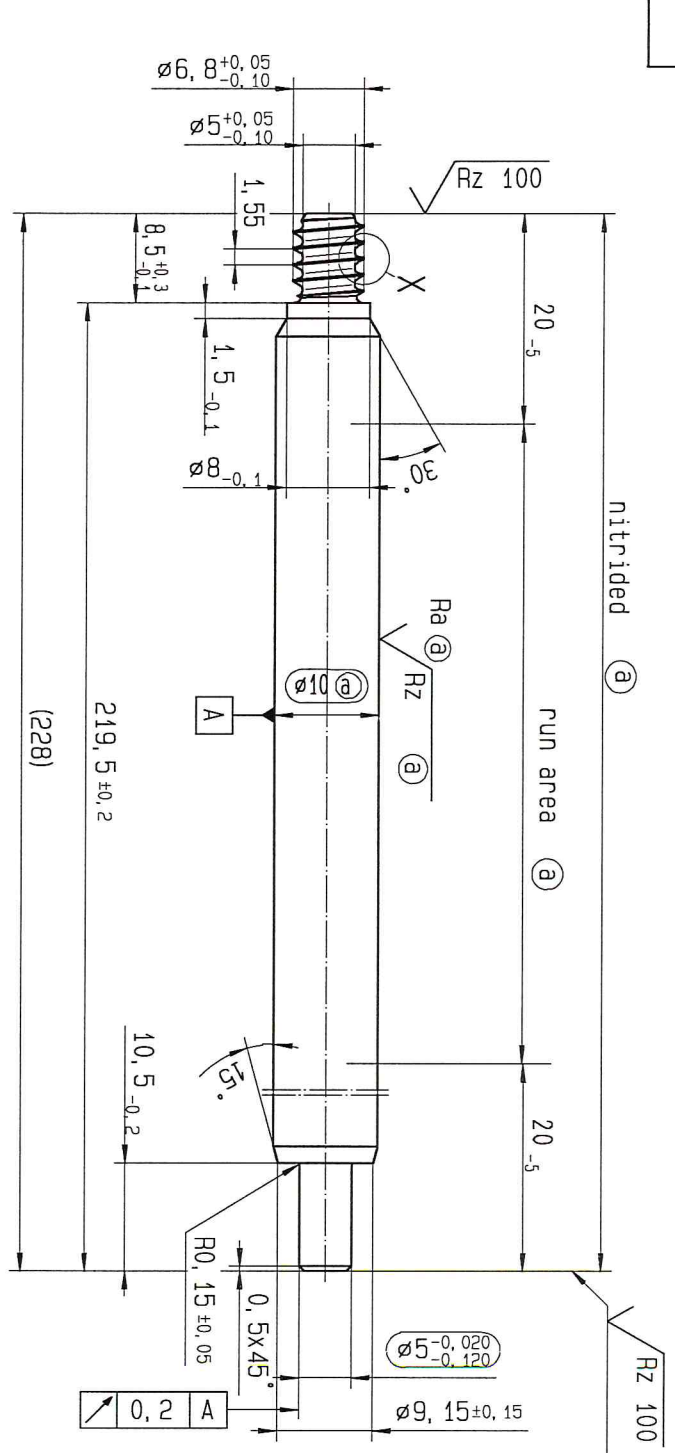


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



√ Rz 25 (√ Rz 100 Ra (a) Rz (a)) √ +0.2 -0.2

pre-worked:

X 5: 1

RELEASE
for supplier
Company ZhangShi
11.05.2015
Date / Signature
Sonnitz A.

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAO created document; handwritten changes not permitted	Material: 1.1193	All dimensions are in mm	Scale: 2:1	Identification of important characteristics	Checked	Date	Name
new	INITIAL RELEASE							S45C JISG 4051	<input type="checkbox"/> Dimensions without tolerances	DIN 150 2789 mk	<input type="checkbox"/> Important characteristics	11.05.2015	11.05.2015	Höfer
old	-							Edge tolerances acc. to DIN ISO 13715	<input type="checkbox"/> (optional DIN A3)	2:1				
Date/Name	11.05.2015	Höfer						Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patents registrations related hereto, and to the duplication, reproduction, distribution and use of this document, is not permitted without the written consent of STABILUS.					Document No.: 10151520
Dwg. No.	623874							Replaces:	STABILUS					Material No.: 338924
Rev.	0								PISTON ROD					

ATAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649