

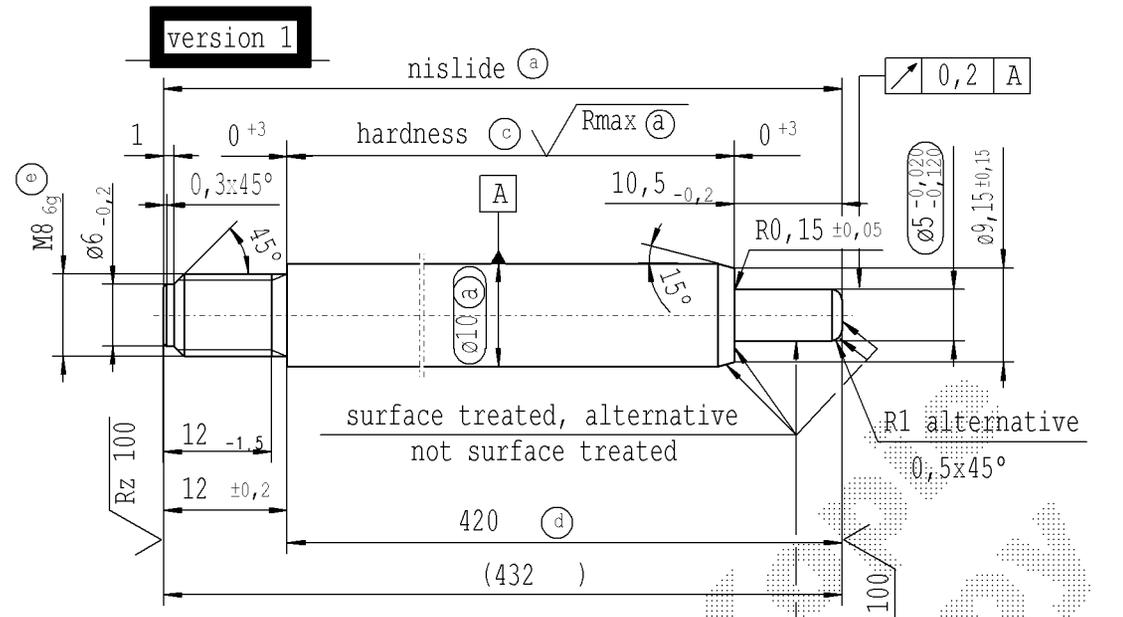
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supp. No.	material no.			A	B	E	F
	surface treatment processing acc. STAB-Spec.			overall length	thread length	length without end-fitting stud	version
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab.I China pay part				
1		033663	033663	429	10	419	1
2		228007	228007	408	12	396	1
3		802564	802564	462	10	452	1
4		809495	809495	390	10	380	1
5		666813	666813	435	10	425	1
6		507401	507401	300	10	290	1
7		771258	771258	156	12	144	1
8		772931	772931	207	12	195	1
9		777233	777233	231	12	219	1
10		779862	779862	258	12	246	1
11		781535	781535	183	12	171	1
12		784164	784164	282	12	270	1
13		786076	786076	306	12	294	1
14		787749	787749	332	12	320	1
15		791573	791573	357	12	345	1
16		792529	792529	381	12	369	1
17		796592	796592	432	12	420	1
18		798982	798982	456	12	444	1
19		945489	945489	369	10	359	1

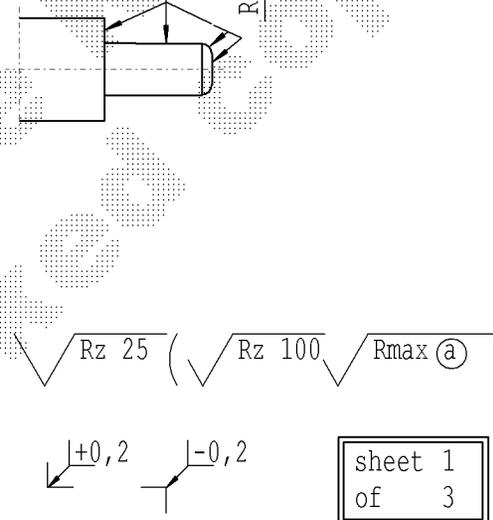
(a) piston rod processing per STAB-Spec. 10006248
 (c) RHT 0,4..0,7 mm before grinding > 68 HRA (per DIN ISO 6508)
 (d) tolerance $+0,2$ after turning, $-0,1$ after straightening, $+0,3$ after nisliding
 (e) threaded stud rough-turned dim. $\phi 7,14$ $-0,06$ thread roll tolerance 6e thread tolerances acc. to DIN ISO 965-3

for pay part China product family: 2009/0680 approved lengths: 100-600 mm approved lengths threaded: 8-25 mm

Pay part China acc separate Supplier-drawing



version 2



sheet 1 of 3

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted	Material:	All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
new	INITIAL RELEASE		product family:2009/0680	approved lengths:100-600mm	approved l. threaded:8-25mm	Table X completed		mat. no.: 010715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	28.09.2009	K.Marx
old	-							Edge tolerances acc. to DIN ISO 13715					
Field				B-C/3-4		A-F/7-8		Surface finish DIN EN ISO 1302					
Date/Name	28.09.2009 K.Marx			03.12.2009 Hein		07.07.2010 Höfer		Replaces:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Chg. No.	-			577265		581405						Document No.:	10166619
Rev.	0			1		2		STABILUS		PISTON ROD		Material No.:	

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