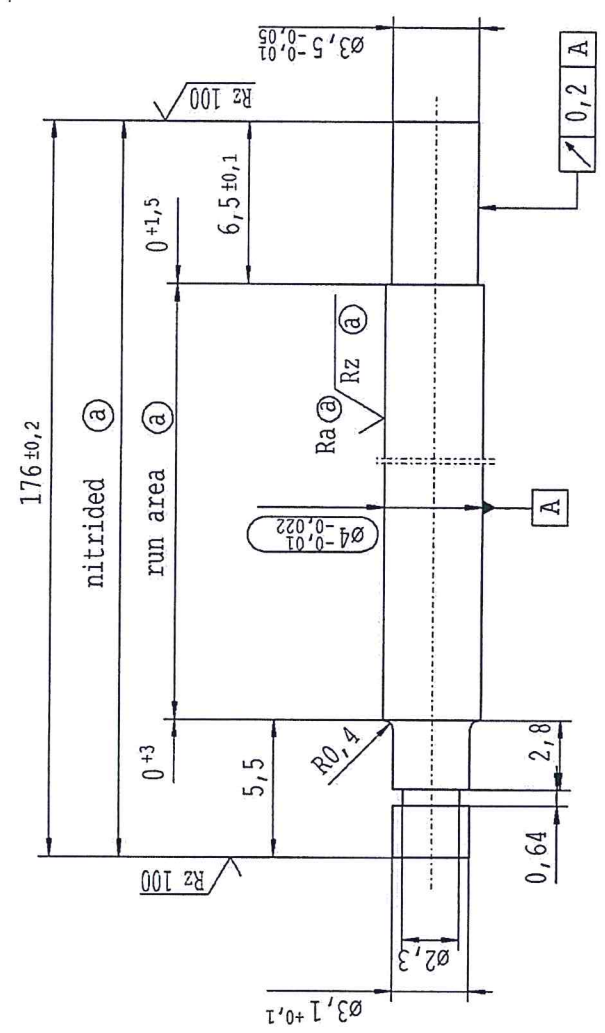


EN Intended for internal and supplier use The print-out is not subject to the modification service.

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1
 Note: diameter tolerance deviation !!



+0,4 -0,2
 +0,05 -0,05

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $Ra \textcircled{a}$ $Rz \textcircled{a}$)

DE: X		EN: X	ES: -	IT: -	PR: -	FR: -	RO: -	AIAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649			
new		INITIAL RELEASE						CAD created document; handwritten changes not permitted		All dimensions are in mm		Drawn by	Date
old										Identification of		11.01.2017	11.01.2017
Field										important characteristics		Höfer	Höfer
Date/Issue		11.01.2016 Höfer						Scale: (Original DIN A3) 5:1		Dimensions without tolerances		Checked	11.01.2017
Chg. No.		0						Edge tolerances acc. to DIN ISO 13715		DIN ISO 2768-mk		Document No.:	
Rev.								Surface finish DIN ISO 1302		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, reproduction by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		10240976	
Ident.		Schilz A.						Replaces:		PISTON ROD		Material No.:	
		(date / signature)										827209	

RELEASE for supplier
 company Zhang Shi
 Dat. 11.01.2017