

This drawing is our property, and must not, without our consent be copied, handed to other persons or otherwise misused.

Metrisch/metric
Maßangaben in Millimeter/
dimensions shown in millimeters

Werkstückkanten, wenn nicht anders angegeben/edge of workpiece unless otherwise indicated
DIN ISO 13715, Außenkanten/outside edges $\text{I}_{-0,2}$, Innenkanten/inside edges $\text{I}_{+0,2}$

ISO	u	v	w	x	y
1302	geputzt/cleaned	Rz 100	Rz 25	Rz 6,3	Rz 1

SUSPA

Method(e) E
ISO 128

Blattnummer/s

8162

[] = Vorbearbeitungsmaß / pre-work dim.

Distributing Date

2017-11-28

01

sheet 1/2

受控
Control

Rz 25

(L)

$$X_{\pm 0.5}$$

Rmax1.5

$$epk > 1.33$$

M8

Ø7.9 (磨削尺寸)

成品尺寸: $\phi 7.9^{+0.02}_0$

0.5

6 +0.5

预加工尺寸(仅供参考)

Technical drawing of a mechanical part. The part features a conical section with a 120° angle. A hole with a diameter of $\phi 3$ is shown. The part is labeled RZ100.

720.

RZ100

RZ100

M8

0.4

 $6^{+0.5}$

技术要求:

1.校直后X尺寸区域直线度小于 $X \times 0.002$

2.活塞杆表面黑色渗氮处理,渗氮层厚度最小12um,硬度HV0.05>=500,要求满足DIN50021SS 144小时无锈蚀。

编号: 17.18

马长明 2017.2.15

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