



③ piston rod processing per STAB-Spec. 10028959, table 1		Environmental protection acc. to STAB-Spec. 10005649	
DE: X new old Field Date/Issue Chg. No. Rev.	EN: X INITIAL RELEASE - - 06.03.2017 Höfer - 0	IT: PR: PR: PR: IT:	RO: RO: PR: PR: IT:
AIAG CQI-standards acc. to STAB-Spec. 10027692		Identification of important characteristics	
CAD created document; handwritten changes not permitted		Dimensions without tolerances	
Material: 1.1193 S45C JISG 4051		Scale: (Original DIN A3) 2:1	
Edge tolerances acc. to DIN ISO 13715 Surface finish DIN ISO 1302		Dimensions without tolerances DIN ISO 2768-mk	
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Dat. 06.03.2017 Schilz A. (date / signature)		Document No.: 10242572	
RELEASE for supplier company Zhang Shi (date / signature)		Material No.: 201986	
STABILUS		PISTON ROD	

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ (a)$ $Rz\ (a)$) $\sqrt{+0,2}$ $\sqrt{-0,2}$