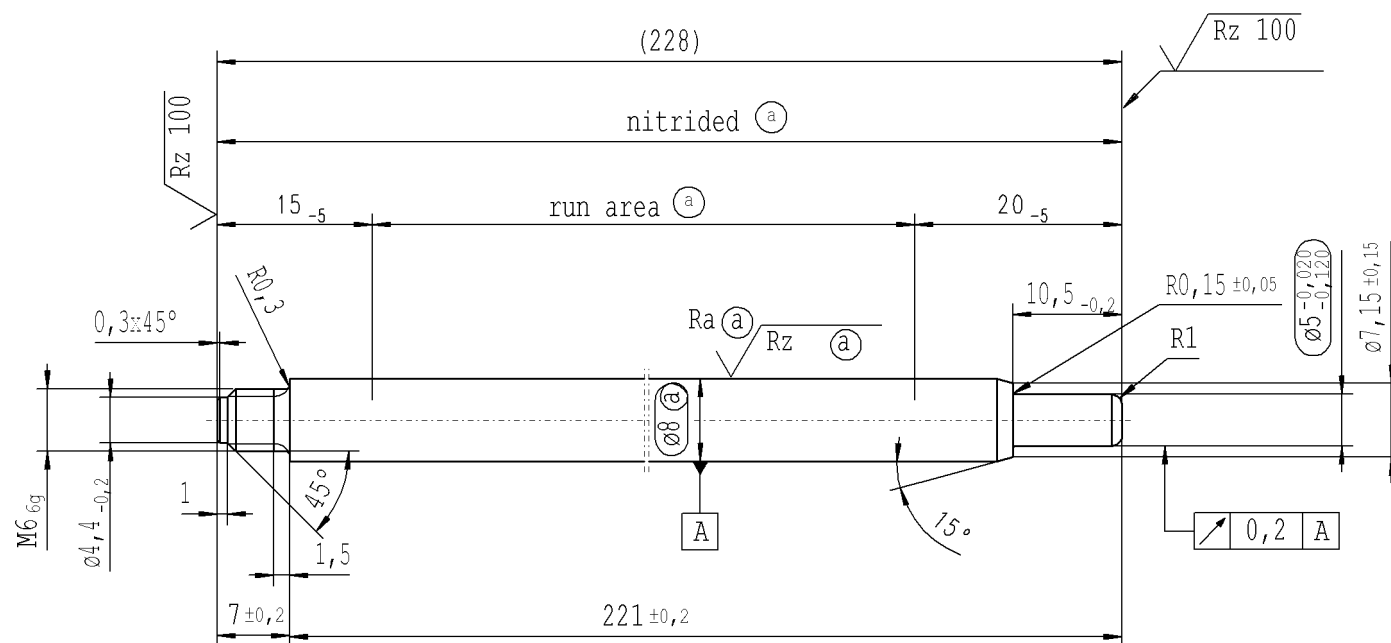


④ piston rod processing per
STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$$\sqrt{R_z \ 25} \quad \left(\sqrt{R_z \ 100} \overset{\text{Ra}}{\text{a}} \sqrt{R_z \ \text{a}} \right) \quad \begin{array}{c} \swarrow +0,2 \\ \searrow -0,2 \end{array}$$

										AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649									
DE: X	EN: X	ES:	IT:	FR:	FR:	RO:	CAD created document; handwritten changes not permitted										Material:		1.1193		All dimensions are in mm		 Identification of important characteristics		Date		Name		
new		INITIAL RELEASE		RELEASE for supplier company <u>Zhang Shi</u> Dat. 09.11.2016 Schilz A. (date / signature) STABILUS										S45C JISG 4051		Scale:		2:1		Dimensions without tolerances		Checked		09.11.2016		Höfer			
old		-												Edge tolerances acc. to DIN ISO 13715		(Original DIN A3)		DIN ISO 2768-mK		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		10151863					
Field		-												Surface finish		DIN EN ISO 1302		Replaces:		PISTON ROD		Material No.:		608522					
Date/Name		09.11.2016 Höfer																											
Chg. No.		647585																											
Rev.		0																											
																													