

The print-out is not subject to the modification service.

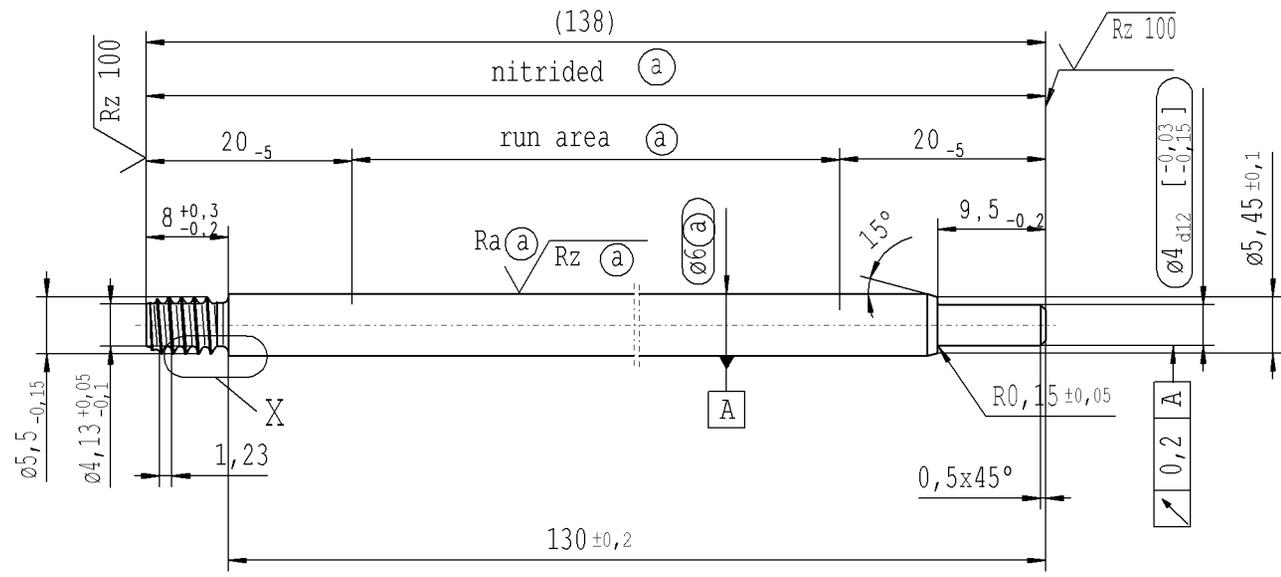
Intended for internal and supplier use

EN

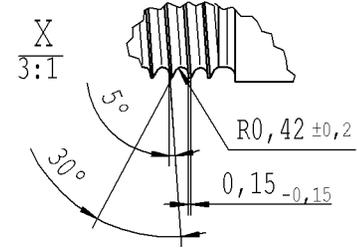
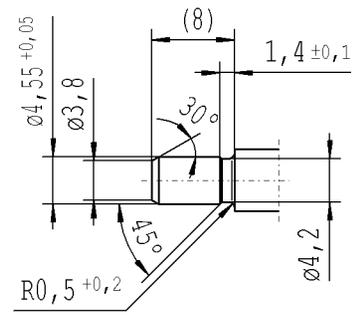
B

Ident. Doc.: L26

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

| | | | | | | | |
|-----------|------------------|-----|-----|-----|-----|-----|---|
| DE: X | EN: X | ES: | IT: | PR: | FR: | RO: | CRD created document; handwritten changes not permitted |
| new | INITIAL RELEASE | | | | | | |
| old | - | | | | | | |
| Field | - | | | | | | |
| Date/Name | 18.07.2016 Höfer | | | | | | |
| Chg. No. | 641738 | | | | | | |
| Rev. | 0 | | | | | | |

RELEASE
 for supplier
 company Zhang Shi
 Dat. 18.07.2016 Schilz A.
 (date / signature)

Material: 1.1193
 S45C JISG 4051
 Edge tolerances acc. to DIN ISO 13715
 Surface finish DIN EN ISO 1302
 Replaces:

STABILUS

All dimensions are in mm
 Scale: (Original DIN A3) 2:1
 Surface finish: DIN ISO 2768-mK

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PISTON ROD

| | | |
|---|------------|-------|
| Identification of important characteristics | Date | Name |
| Dimensions without tolerances | 18.07.2016 | Höfer |
| Checked | 18.07.2016 | Mauer |

Document No.: 10151336

Material No.: 901533