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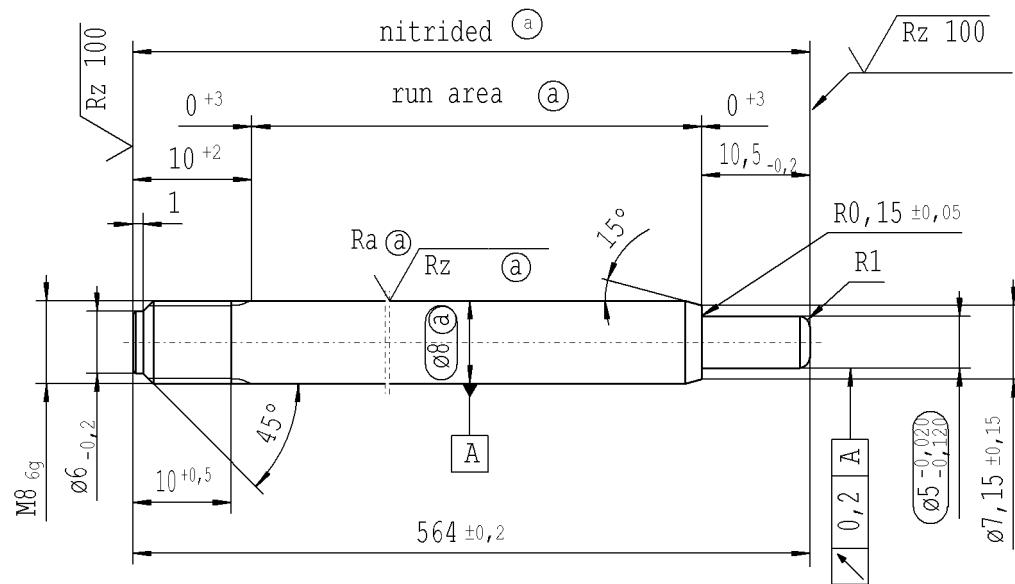
Intended for internal and supplier use

EN

B

Ident. Doc.: L09

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ Ra Ⓐ Rz Ⓐ) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	23.03.2016 Höfer					
Chg. No.	635757					
Rev.	0					

CAD created document; handwritten changes not permitted

RELEASE
for supplier

company Zhang Shi

Dat. 23.03.2016 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768 mK

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PISTON ROD

Drawn by	Date	Name
Checked		
23.03.2016 Höfer	23.03.2016 Mauer	
Document No.:	10210124	
Material No.:	449585	