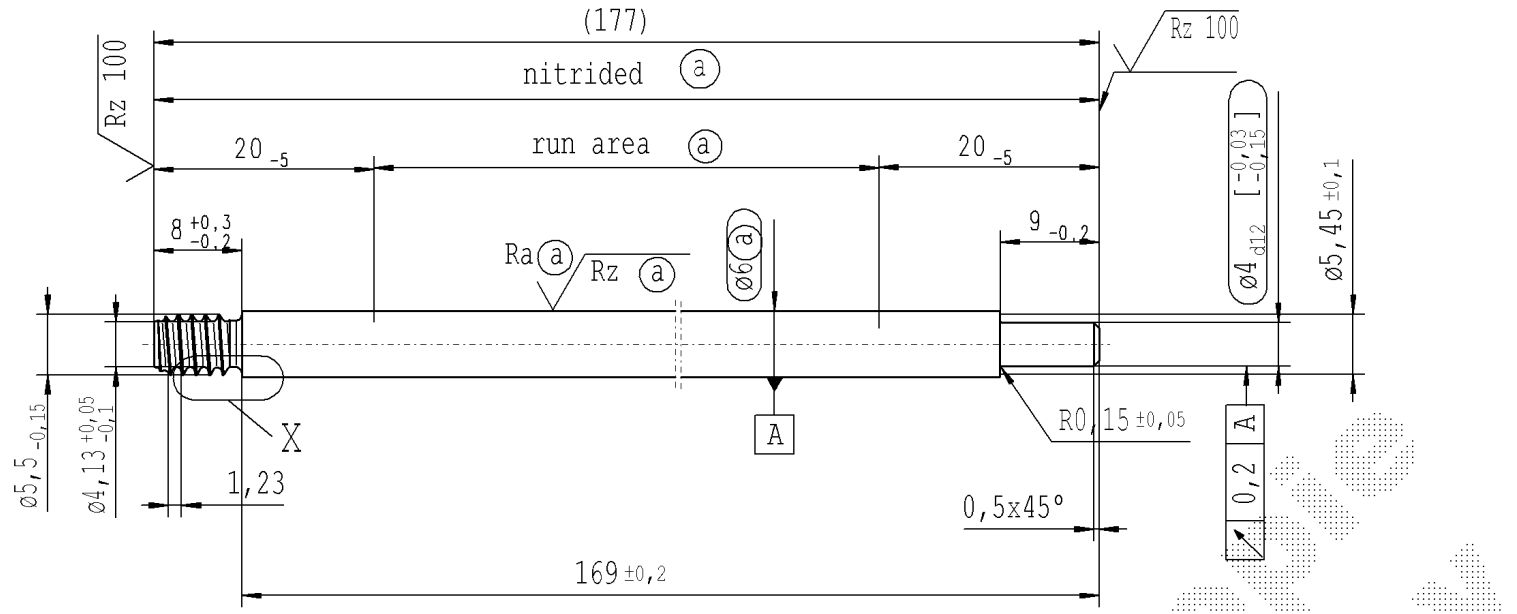
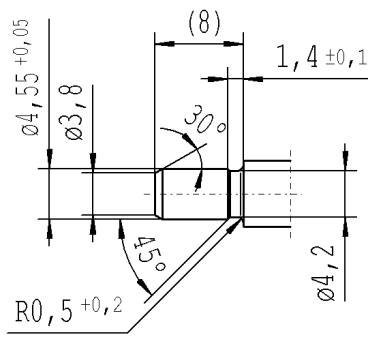
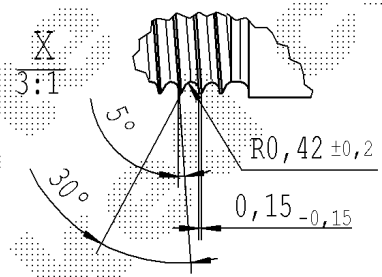
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:





$\sqrt{}$ Rz 25 ($\sqrt{}$ Rz 100 Ra ⓐ $\sqrt{}$ Rz ⓐ) |+0,2 |-0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	04.07.2016 Höfer
Chg. No.	640894
Rev.	0

RELEASE
for supplier
company ZhangShi
Dat. 04.07.2016 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish: DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Identification of important characteristics
Scale: (Original DIN A3) 2:1
Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	04.07.2016	Höfer
Checked	04.07.2016	Milles

Document No.: 10177465
Material No.: 789920

Ident. Doc.: L06