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 EN
 Ident. Doc.: 10006248 2013/2013 - 8.11

suppl. No.	material no.				A	B	D
	10006248 Tab. IV	10006248 Tab. V	10006248 Tab. I	10028959 Tab. I China pay part			
	surface treatment processing acc. to STAB-Spec.				overall length	stud length cut-fitt. side	version
1	607555		607555	607555	252	10	1
2	237113		237113	237113	333	8	1
3	262925		262925	262925	153	10	1
4	376689		376689	376689	147	10	1
5	192182		192182	192182	204	10	1
6	369759		369759	369759	258	10	1
7	389835		389835	389835	195	12	1
8	391747		391747	391747	153	12	1
9	449585		449585	449585	564	10	1
10	545663		545663	545663	156	10	1
11	941208		941208	941208	108	10	1
12	071966		071966	071966	250	10	1
13	114990		114990	114990	327	10	1

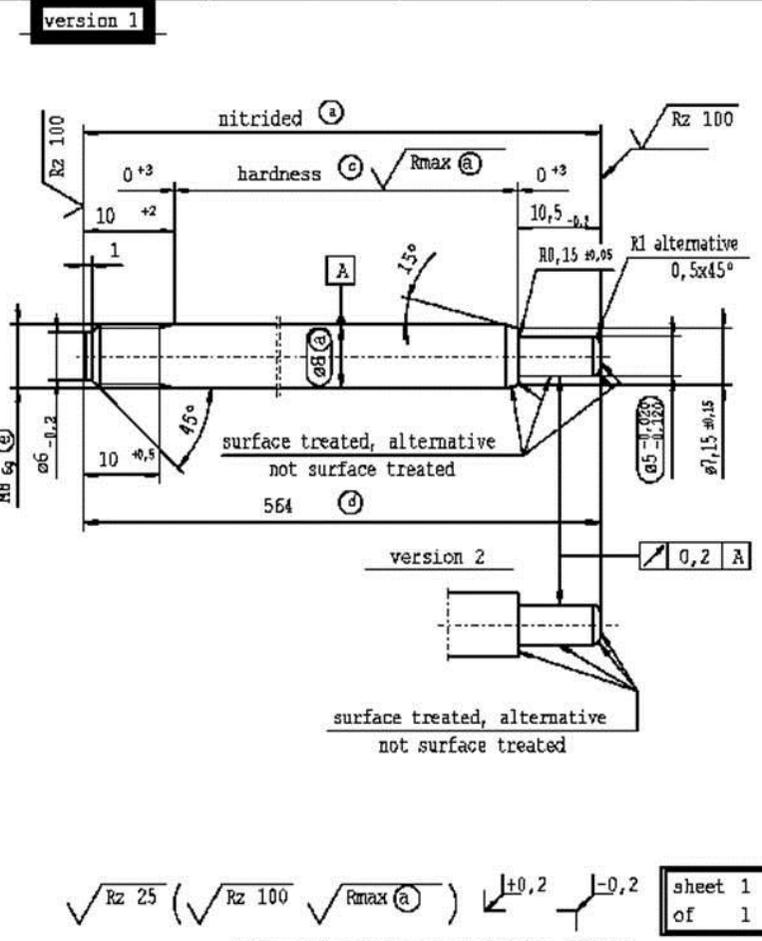
Production Stabilus

Pay part China acc separate Supplier-drawing

for pay part China product family: 2014/0180 approved lengths: 100-600 mm

* only Tab. IV

a) piston rod processing per STAB-Spec. 10006248
 c) before grinding Rm 0.4..0.7 2 88 HRc (per DIN ISO 6508)
 d) tolerance $+0.2$ after turning $+0.1$ after straightening $+0.2$ after nisliding
 e) threaded stud rough-turned dimension $\varnothing 7.14$ $+0.06$ thread roll tolerance 6e thread tolerance per DIN ISO 965-3



DK: X	EN: X	ES:	IT:	FR:	RO:	CAD created document, handwritten changes not permitted			Material:	All dimensions are to mm		Tolerances of important characteristics		Drawn by:	Date:	Rev:
mat. no. 010731	INITIAL RELEASE		product family: 2014/0180			approved lengths: 100-600mm	2	Tab. V	mat. no. 010731	Scale:	Dimensions without tolerance		Drawn by:	05.05.2013	HRc	
approved lengths: 100-600mm						10		8, C/4 Tab.	Surface finish: 2:1	DIN ISO 1782-08		Checked:	21.05.2016	HRc		
05.03.2014 Hftec	07.03.2014 Hejn		24.11.2015 Hejn			05.01.2016 Hftec	23.03.2016 Hftec	Surface finish: DIN EN ISO 1302	No tolerance on this document, to be precise in general, specifications related thereto, and to the duplicate, communication by third parties and other. See also the note on the drawing in the technical drawing of 10006248.		Document No.:		10210124			
630576	611381		630576			630576	630576	STABILUS		PISTON ROD		Total No.:				
2	1		2			3	4									

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