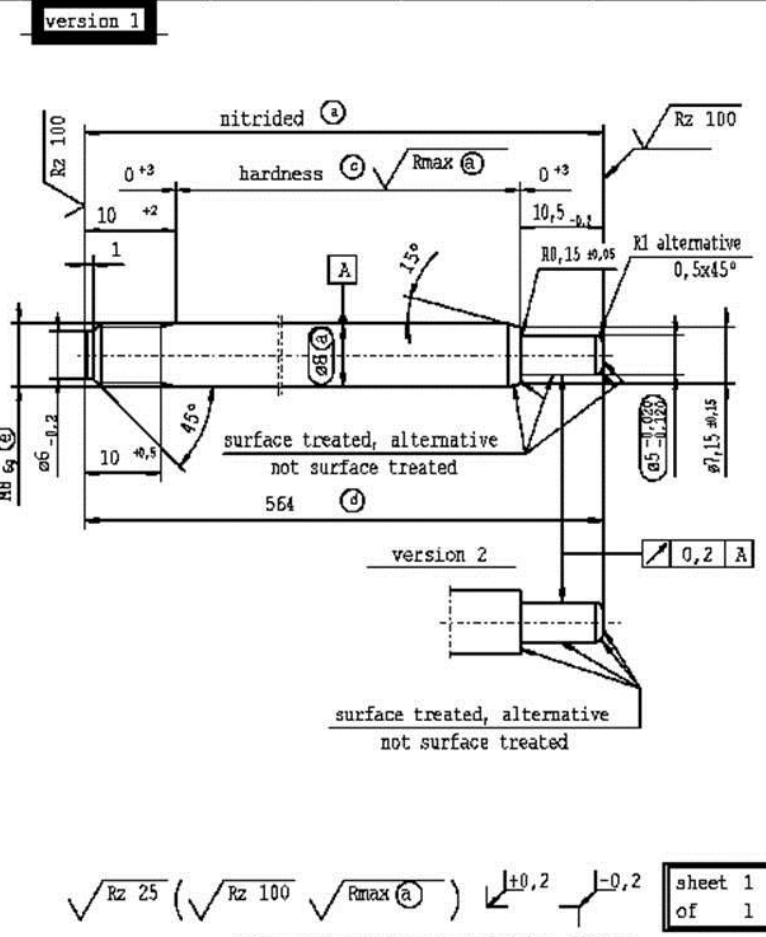


CONFIDENTIAL! Intended for internal use only
 EN
 Ident. Doc.: 10006248 2013/2013 - 8.11

supp. No.	material no.				A	B	D
	10006248 Tab. IV	10006248 Tab. V	10006248 Tab. I	10028959 Tab. I China pay part			
	surface treatment processing acc. to STAB-Spec.				overall length	stud length cut-fitt. side	version
1	607555		607555	607555	252	10	1
2	237113		237113	237113	333	8	1
3	262925		262925	262925	153	10	1
4	376689		376689	376689	147	10	1
5	192182		192182	192182	204	10	1
6	369759		369759	369759	258	10	1
7	389835		389835	389835	195	12	1
8	391747		391747	391747	153	12	1
9	449585		449585	449585	564	10	1
10	545663		545663	545663	156	10	1
11	941208		941208	941208	108	10	1
12	071966		071966	071966	250	10	1
13	114990		114990	114990	327	10	1

Production Stabilus
 (a) piston rod processing per STAB-Spec. 10006248
 (c) before grinding Rm 0.4..0.7 2 88 HRc (per DIN ISO 6508)
 (d) tolerance ± 0.2 after turning ± 0.1 after straightening ± 0.2 after nisliding
 (e) threaded stud rough-turned dimension $\varnothing 7.14 \pm 0.06$ thread roll tolerance 6e thread tolerance per DIN ISO 965-3
 * only Tab. IV

Pay part China acc separate Supplier-drawing
 for pay part China product family: 2014/0180 approved lengths: 100-600 mm



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{Rmax (a)}$) ± 0.2 ± 0.2

sheet 1 of 1

DK: X	EN: X	ES:	IT:	FR:	RO:	CAD created document, handwritten changes not permitted			Material:	All dimensions are to mm	Detail: float of important characteristics	Drawn by:	Date:	Rev:
mat. no. 010731	INITIAL RELEASE	product family: 2014/0180	approved lengths: 100-600mm	R	Tab. V				mat. no. 010731	Scale: (optional max 4:1) 2:1	Dimensions without tolerance	Drawn by:	05.05.2013	HRc
approved lengths: 100-600mm			approved lengths: 100-600mm	10					DIN EN 1706-08	Surface finish per DIN EN ISO 1302	Document No.:	21.05.2016	HRc	
100-600mm			100-600mm	10					Surface finish per DIN EN ISO 1302	Supplies:	10210124			
05.03.2014 Hftec		07.03.2014 Hcin	24.11.2015 Hcin	05.01.2016 Hftec	23.03.2016 Hftec						Expected Qty:			
630576		611381	630576	630576	630576									
0		1	2	3	4									

更新活塞