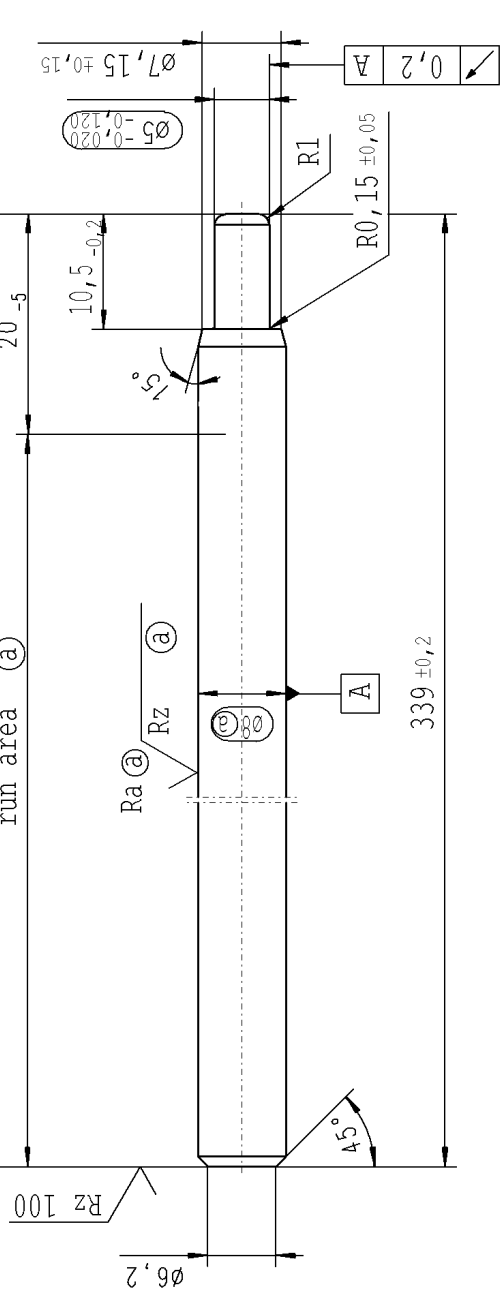


① piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$  /  $Rz\ 100$  )  $\sqrt{Ra\ 0.2}$  /  $Rz\ 100$  /  $\sqrt{Rz\ 25}$

|  |  |   |  |  |  |
|--|--|---|--|--|--|
| Environmental protection acc. to STAB-Spec. 10005649 |  | Identification of important characteristics             |  | Date   |  |
| All dimensions are in mm                             |  | Dimensions without tolerances                           |  | Drawn by 26.01.2016 Hoefler                          |  |
| Scale: (Original DIN A3) 2:1                         |  | Dimensions without tolerances                           |  | Checked 26.01.2016 Müller                            |  |
| Edge tolerances acc. to DIN ISO 13715                |  | DIN ISO 2768-mK   |  | Document No.: 10154964                               |  |
| Surface finish DIN EN ISO 1302                       |  | Replaces:   |  | Material No.: 384098                                 |  |
| Material: 1.1193 S45C JISG 4051                      |  | Material: 10027692                                      |  | Environmental protection acc. to STAB-Spec. 10005649 |  |
| Replaces:  |  | CAD created document; handwritten changes not permitted |  | Material: 1.1193 S45C JISG 4051                      |  |
| company Zhang Shi                                    |  | RELEASE for supplier                                    |  | Edge tolerances acc. to DIN ISO 13715                |  |
| Dat. 26.01.2016 Schütz A.                            |  | company Zhang Shi                                       |  | Surface finish DIN EN ISO 1302                       |  |
| (date / signature)                                   |  | company Zhang Shi                                       |  | Replaces:  |  |
| 0  |  | INITIAL RELEASE   |  | Date/Name 26.01.2016 Höfer                           |  |
| 633018   |  | IT:   |  | Chg. No. 633018                                      |  |
| 0  |  | PR:   |  | Rev. 0   |  |
| FR:  |  | RO:   |  | Date/Name 26.01.2016 Höfer                           |  |
| PR:  |  | RO:   |  | Chg. No. 633018                                      |  |
| IT:  |  | RO:   |  | Rev. 0   |  |
| ES:  |  | RO:   |  | Date/Name 26.01.2016 Höfer                           |  |
| EN: X  |  | PR:   |  | Chg. No. 633018                                      |  |
| INITIAL RELEASE                                      |  | PR:   |  | Rev. 0   |  |
| -  |  | PR:   |  | Date/Name 26.01.2016 Höfer                           |  |
| -  |  | PR:   |  | Chg. No. 633018                                      |  |
| 26.01.2016 Höfer                                     |  | PR:   |  | Rev. 0   |  |
| 633018   |  | PR:   |  | Date/Name 26.01.2016 Höfer                           |  |
| 0  |  | PR:   |  | Chg. No. 633018                                      |  |
| 633018   |  | PR:   |  | Rev. 0   |  |
| 0  |  | PR:   |  | Date/Name 26.01.2016 Höfer                           |  |
| 633018   |  | PR:   |  | Chg. No. 633018                                      |  |
| 0  |  | PR:   |  | Rev. 0   |  |

**STABILUS**

PISTON ROD

10154964

384098