

The print-out is not subject to the modification service.

Intended for internal and supplier use

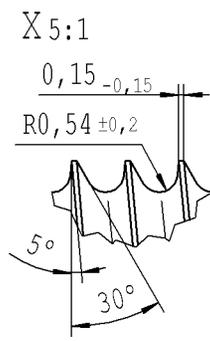
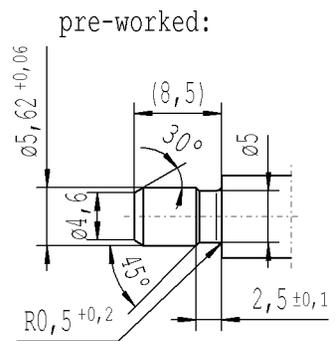
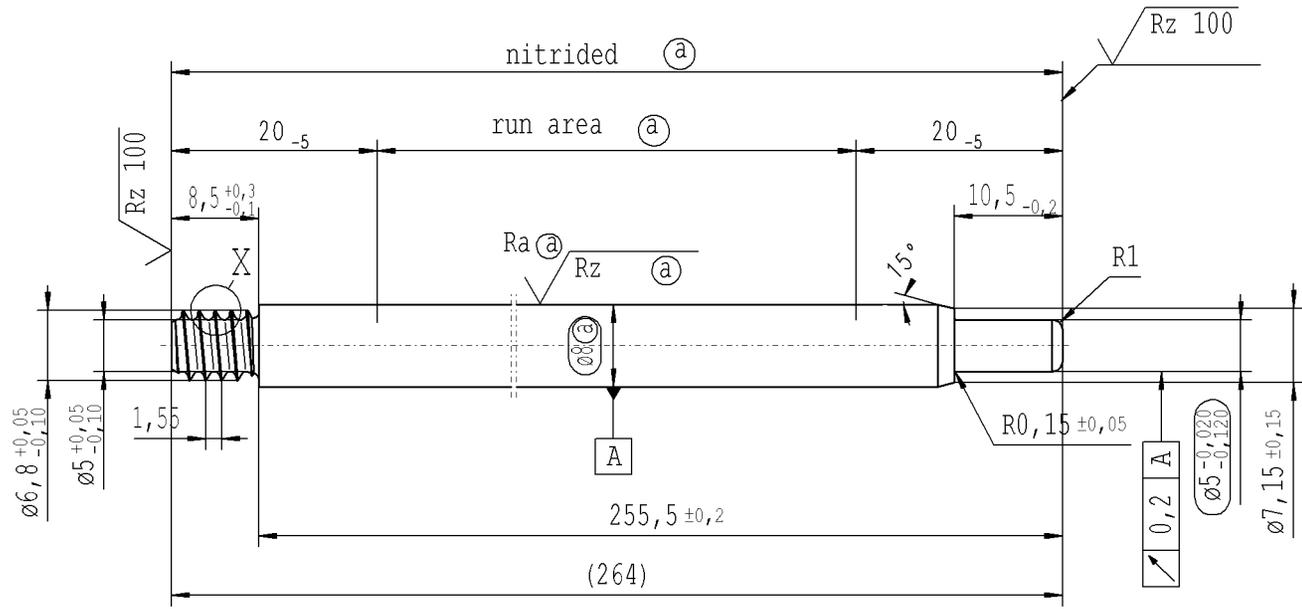
EN

B

A

Ident. Doc.: L04

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ 
 $\left(\sqrt{Rz\ 100}\right)$ 
 $Ra\ \textcircled{a}$ 
 $Rz\ \textcircled{a}$ 
 $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE			10243257		
old	-			10151065		
Field	-			-		
Date/Name	28.03.2017 Jablonski			31.03.2017 Jablonski		
Chg. No.	654821			655001		
Rev.	0			1		

CRD created document; handwritten changes not permitted

**RELEASE**  
for supplier

company **Zhang Shi**

Dat. 31.03.2017 Schilz A.  
(date / signature)

Material: 1.1193  
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

**STABILUS**

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

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**PISTON ROD**

Drawn by	Date	Name
Checked	28.03.2017	Jablonski
31.03.2017	Miles	
Document No.:	<b>10243257</b>	
Material No.:	<b>352556</b>	