

The print-out is not subject to the modification service.

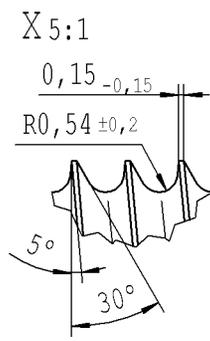
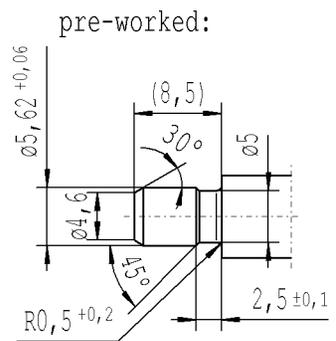
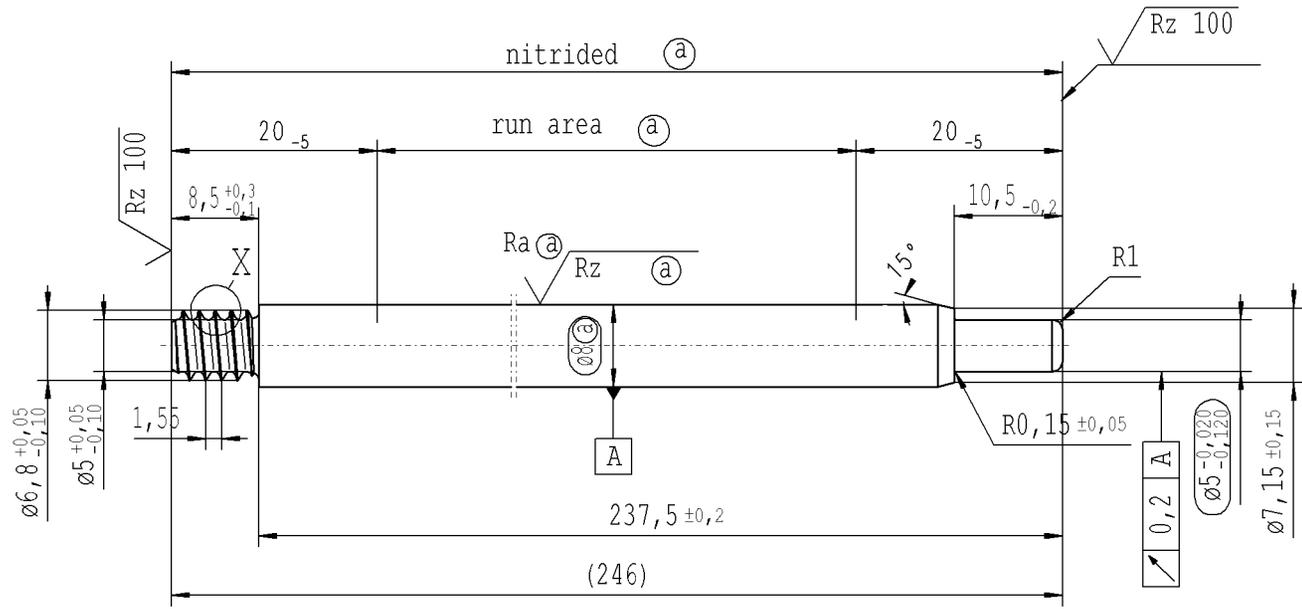
Intended for internal and supplier use

EN

B

Ident. Doc.: L05

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{ⓐ}$ $Rz\ \text{ⓐ}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE				10243257	
old	-				10151065	
Field	-				-	
Date/Name	30.03.2017 Jablonski				31.03.2017 Jablonski	
Chg. No.	654960				655001	
Rev.	0				1	

CRD created document; handwritten changes not permitted

RELEASE
for supplier

company **Zhang Shi**

Dat. 31.03.2017 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

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PISTON ROD

Identification of important characteristics	Date	Name
Dimensions without tolerances DIN ISO 2768-mK	30.03.2017	Jablonski
Document No.:	31.03.2017	Milles
10243257		
Material No.:		
384343		