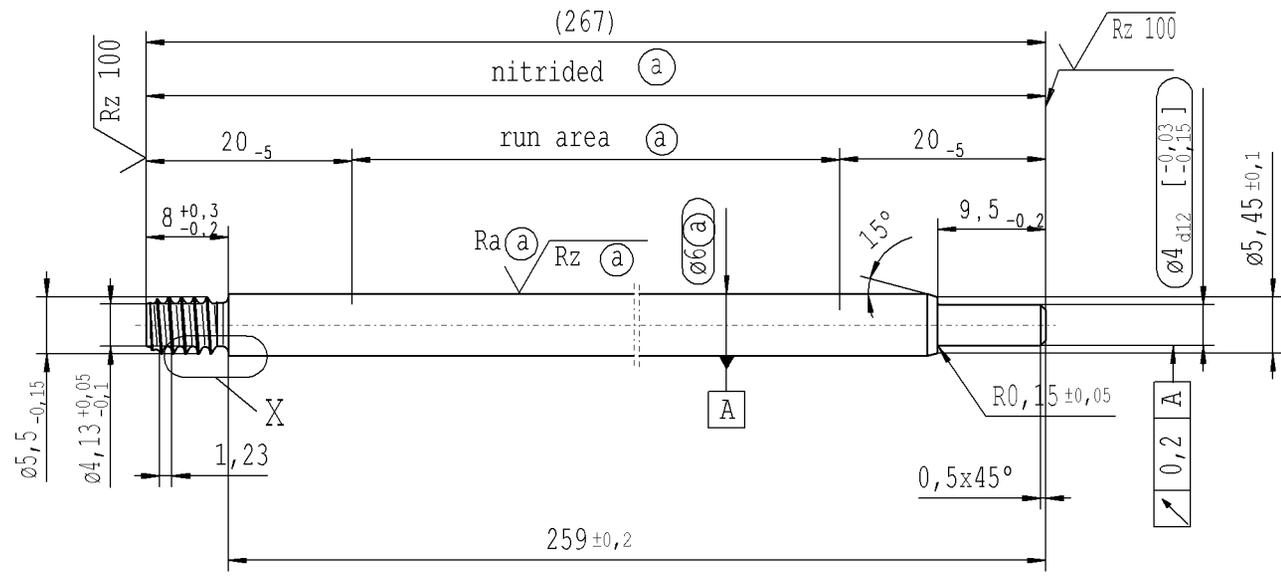


The print-out is not subject to the modification service.

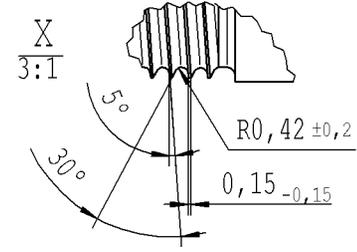
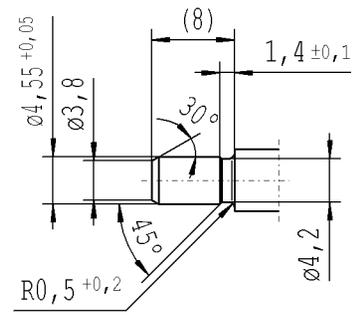
Intended for internal and supplier use

Ident. Doc.: L27

Ⓒ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	07.02.2017 Höfer						
Chg. No.	652082						
Rev.	0						

RELEASE
 for supplier
 company Zhang Shi
 Dat. 07.02.2017 Schilz A.
 (date / signature)

Material: 1.1193
 S45C JISG 4051
 Edge tolerances acc. to DIN ISO 13715
 Surface finish DIN EN ISO 1302
 Replaces:

All dimensions are in mm
 Scale: (Original DIN A3) 2:1
 Identification of important characteristics
 Dimensions without tolerances DIN ISO 2768-mK

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STABILUS

PISTON ROD

Drawn by	Date	Name
Checked	07.02.2017	Höfer
Document No.:	10151336	Milles
Material No.:	432860	