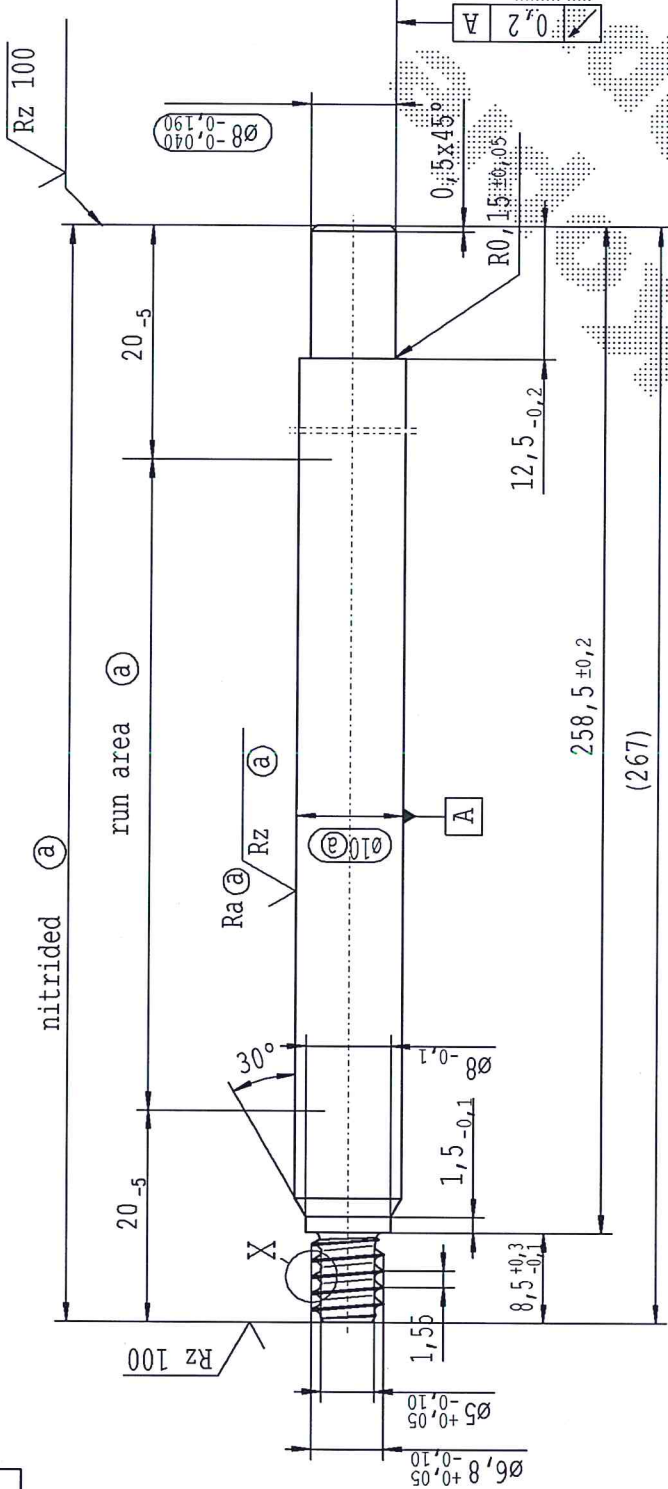


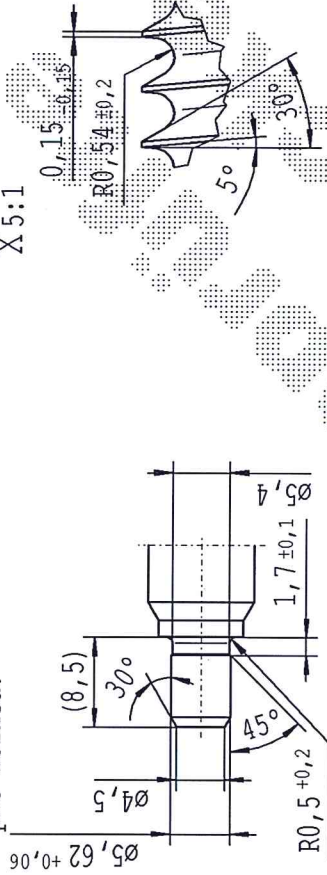
Intended for internal and supplier use

Ident. Doc.: L05

AIAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649												
DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	Material: 1.1193		All dimensions are		Identification of		Date	Name
new		INITIAL RELEASE		CND created document; handwritten changes not permitted		RELEASE for supplier		S45C J13G 4051	Scale: 2:1		important characteristics		Drawn by	
old		-				company Zhang Shi		Edge tolerances acc. to DIN ISO 13715	(Original DIN A3)		Dimensions without tolerances		Checked	Höfer
Field		-						Surface finish: DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission and distribution of this document, if not expressly permitted without the written consent of STABILUS.		DIN ISO 2768 mK			Willes
Date/Name		07.02.2017		Höfer				Replaces:	Document No.:				10160332	
Fig. No.		652082				Dat. 07.02.2017		Schilz A.		PISTON ROD		Material No.:		432621
Rev.		0				(date / signature)		STABILUS						



pre-worked:



X5:1

$$\sqrt{\text{Rz } 25} \left(\sqrt{\text{Rz } 100} \left(\sqrt{\text{Ra} \oplus} \left(\sqrt{\text{Rz}} \oplus \right) \right) \right)$$

RELEASE
for supplier
company Zhang S
Dat. 07.02.2017 Schilz
(date / signature)