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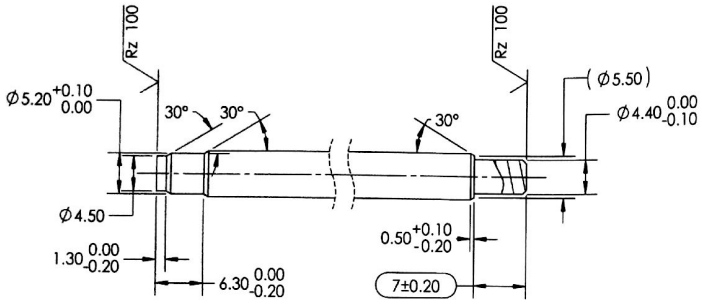

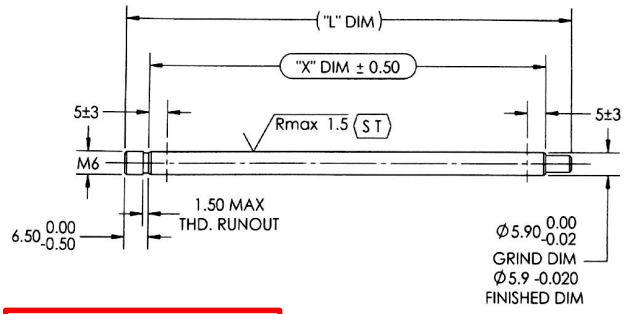

NOTES:

1. MUST BE CLEAN, FREE OF DEBRIS AND FREE OF BURRS.
2. NO IMPERFECTIONS ALLOWED IN AXIAL OR RADIAL DIRECTIONS.
3. (S T) = CRITICAL CHARACTERISTIC.
4. SALT BATH NITROCARBURIZED. CORROSION RESISTANCE TO BE >96HRS W/O RED RUST ACCORDING TO ASTM B117 IN "X" DIM AREA ONLY

PART NUMBER	"L" DIM	"X" DIM	STROKE
P51-00100	67	53.5	35
P51-00101	82	68.5	50
P51-00102	92	78.5	60
P51-00103	122	108.5	90
P51-00104	157	143.5	125

受 控
CONTROLLED
日期： 16-01-28

CONTROLLED
MUST BE BLUE INK

DO NOT MANUFACTURE TO THIS DRAWING UNLESS IT IS MARKED "CONTROLLED"

DO NOT SCALE THIS DRAWING
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES UNLESS OTHERWISE SPECIFIED
ONE PLACE DECIMAL +/-0.2 ANGULAR +/-2°
TWO PLACE DECIMAL +/-0.1

DRAWN BY	DATE	SCALE
RTA	4/17/2015	1:1

REV / ECN	REVISIONS	CHANGED BY	APPROVED BY	DATE (M/D/YR)
8280	REMOVED SURF ANNEAL		RTA	1/11/16
	RELEASED		RTA	7/2/15

DESCRIPTION: 6.0mm PISTON ROD

MATERIAL: C45 (DIN EN 10250-2)

DRAWING NUMBER: G51-0001

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Grand Rapids, Michigan 49548-3497
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DRAWING SIZE: B

Scanned by CamScanner