

The print-out is not subject to the modification service.

Intended for internal and supplier use

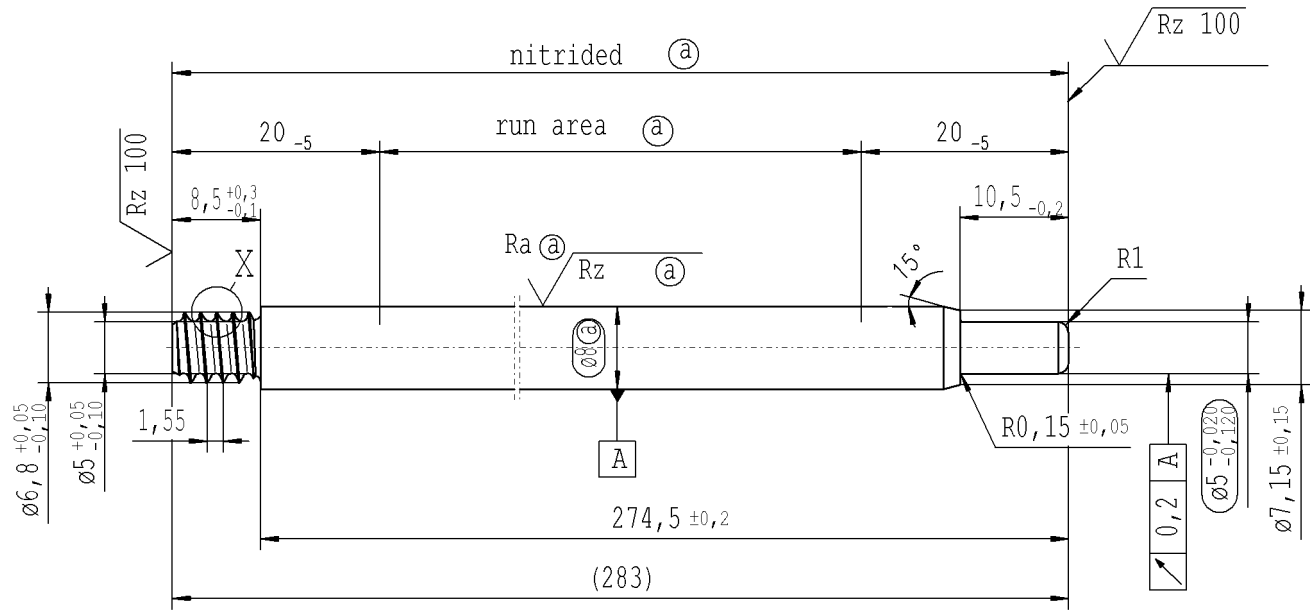
EN

B

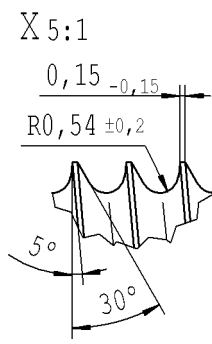
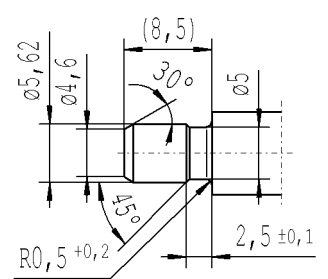
A

Ident. Doc.: L237

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	17.03.2016 Höfer						
Chg. No.	635516						
Rev.	0						

RELEASE
 for supplier
 company **Zhang Shi**
 Dat. 17.03.2016 Schilz A.
(date / signature)

Material: 1.1193
 S45C JISG 4051
 annealing
 Edge tolerances acc. to DIN ISO 13715
 Surface finish DIN EN ISO 1302
 Replaces:

All dimensions are in mm
 Scale: (Original DIN A3) **2:1**
 Identification of important characteristics
 Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

Document No.:	Date	Name
10151065	17.03.2016	Höfer
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410628	17.03.2016	