

The print-out is not subject to the modification service.

Intended for internal and supplier use

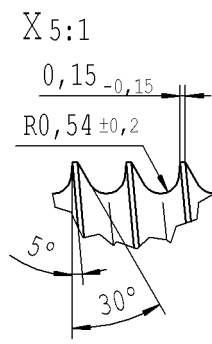
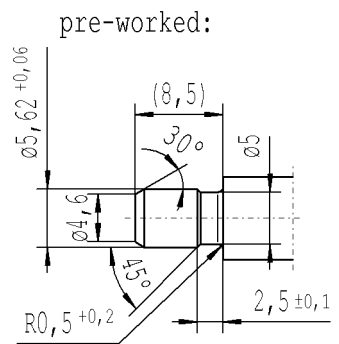
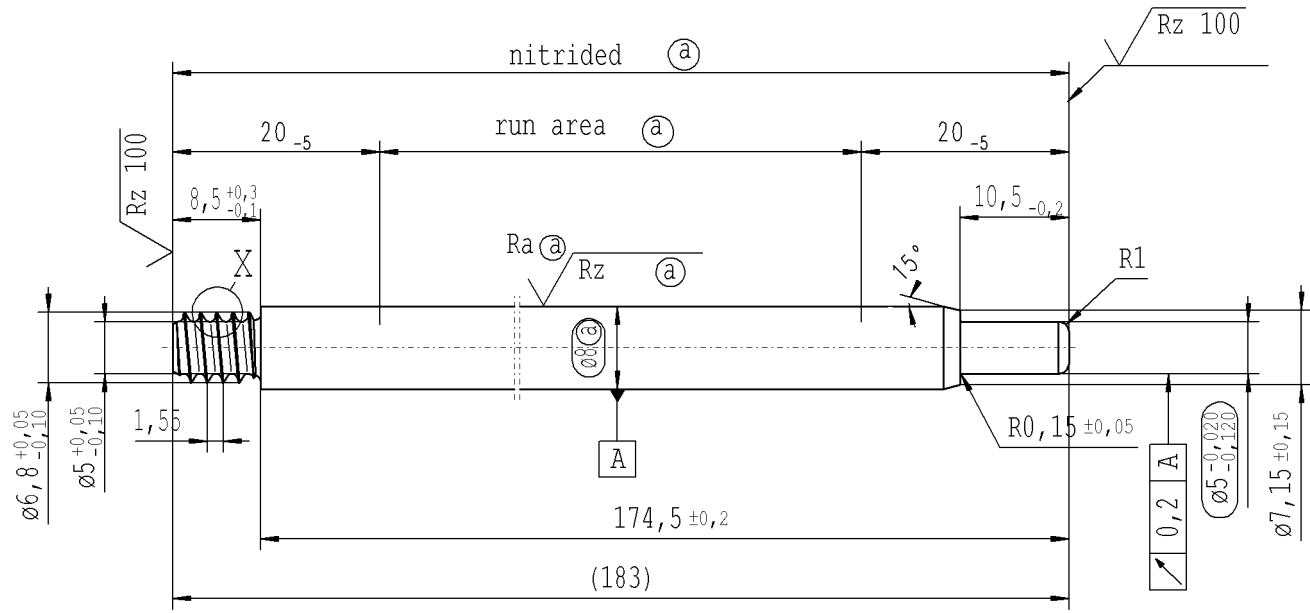
EN

B

A

Ident. Doc.: L255

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ 
 $\left(\sqrt{Rz\ 100}\right)$ 
 $Ra\ \textcircled{a}$ 
 $Rz\ \textcircled{a}$ 
 $\swarrow +0,2$ 
 $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	30.03.2017 Jablonski							
Chg. No.	654960							
Rev.	0							

**RELEASE**  
 for supplier  
 company Zhang Shi  
 Dat. 30.03.2017 Schilz A.  
(date / signature)

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	30.03.2017	Jablonski
We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
PISTON ROD			Document No.:	10151065
			Material No.:	383387