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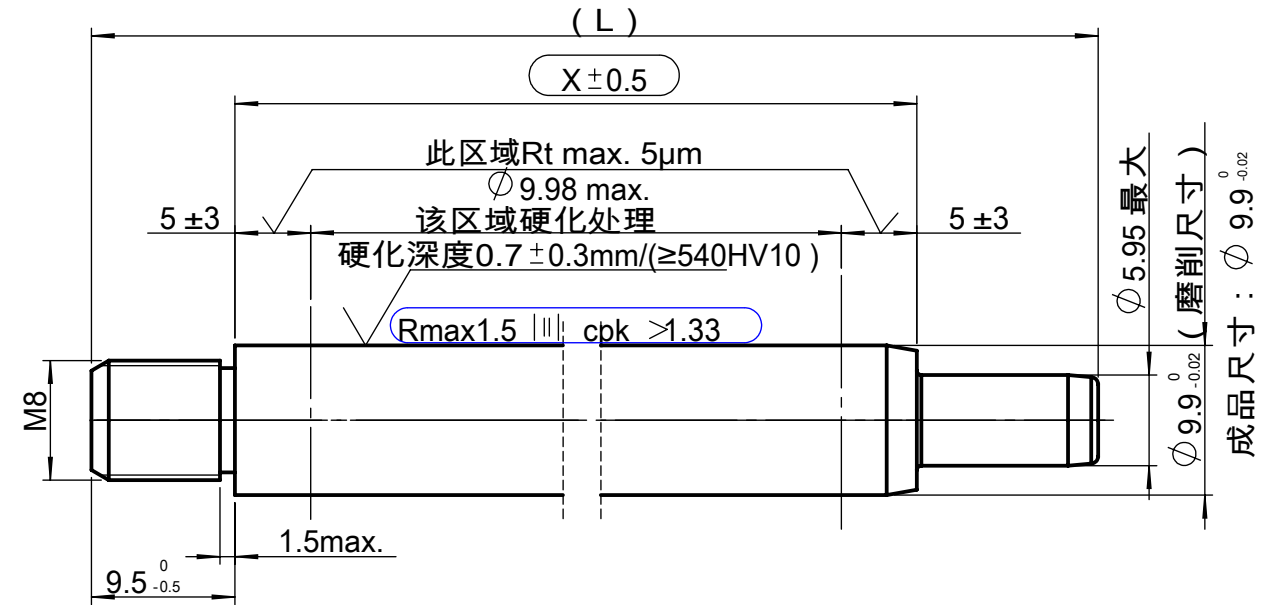
Metrisch/metric
Maßangaben in Millimeter/
dimensions shown in millimeters

ISO	u	v	w	x	y
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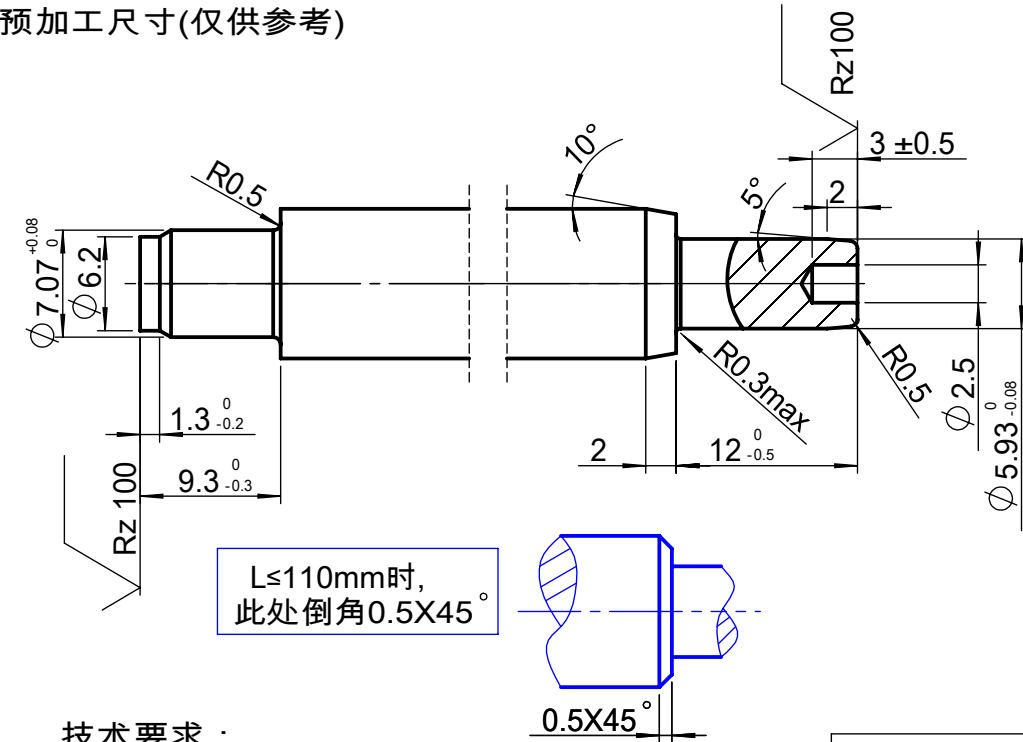
ISO 9001

[illegible]

✓ Rz 25



预加工尺寸(仅供参考)



技术要求：

- 1.校直后X尺寸区域直线度小于 $X \times 0.002$
- 2.活塞杆表面黑色渗氮处理，渗氮层厚度最小12um,硬度 $HV0.05 \geq 500$,要求满足DIN50021SS 144小时无锈蚀。

Kennz.: VA 04 03

 = Kontrollmaß / reference dimension

() = Hilfsmaß / auxiliary dimension

[] = Vorbearbeitungsmaß / pre-work dim.

Ausgabe, Datum, Verteiler/
edition, date, copies for



Ersetzt durch/ replaced by	
Ersatz für/ replacement for	051 1022-L
Werkstoff / material	C35R (DIN EN 10277-5)

Datum/date			Name
09	01	13	ZT

Piston Rod(D10/M8)

Maßstab
scale
1:1

Method(e) E
ISO 128

Blattnummer/sheet number

P8105

Teilenummer /part number	
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Index

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nderung nur mit CAD/
modification only with CAD