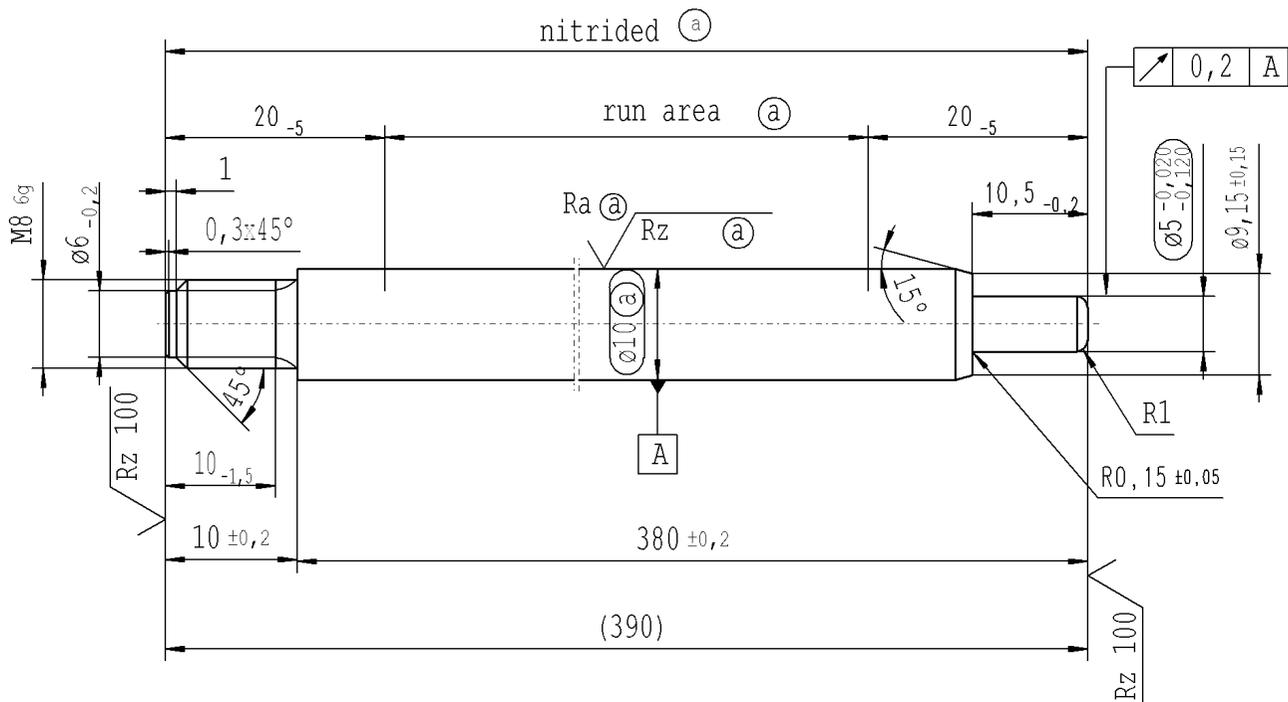


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

**RELEASE**  
 for supplier  
 company Zhang Shi  
 09.06.2015 Schilz A.  
(date / signature)



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ (a)$   $Rz\ (a)$ )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L04

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE		run area		R1			
old	-		hardness		0,5x45°			
Field	-		E 4		D-E/2			
Date/Name	07.07.2010 Höfer		26.7.10 Keßelh.		08.06.2015 Hein			
Chg. No.	581405		581813		624062			
Rev.	0		1		2			

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	07.07.2010	Höfer
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		Document No.:	10166619
		Material No.:	809495

PISTON ROD