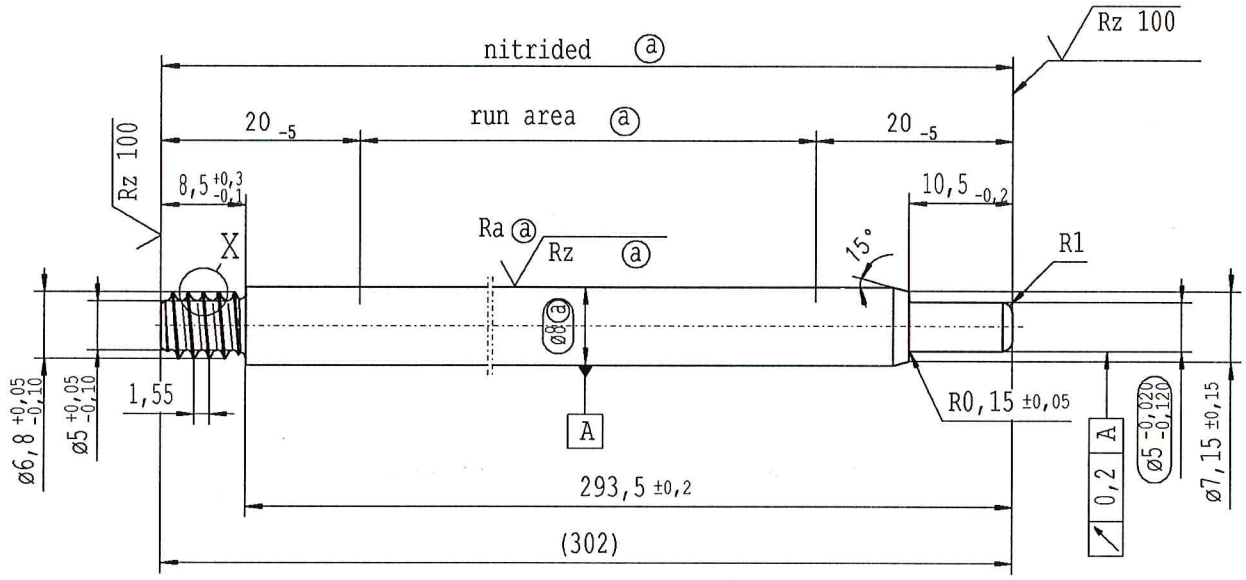
The print-out is not subject to the modification service.

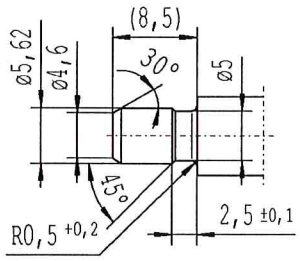
Intended for internal and supplier use

EN

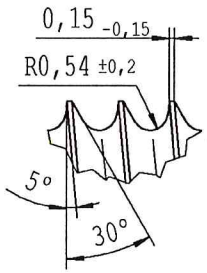
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



√Rz 25 (√Rz 100 Ra Ⓐ √Rz Ⓐ) +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	02.02.2016 Höfer
Chg. No.	633327
Rev.	0

RELEASE for supplier

company Zhang Shi

Dat. 02.02.2016 Schilz A.

(date / signature)

Material: 1.1193 S45C JISG 4051 annealing

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Identification of important characteristics

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

PISTON ROD

	Date	Name
Drawn by	02.02.2016	Höfer
Checked	02.02.2016	Milles

Document No.: 10151065

Material No.: 130520

Ident. Doc.: L234