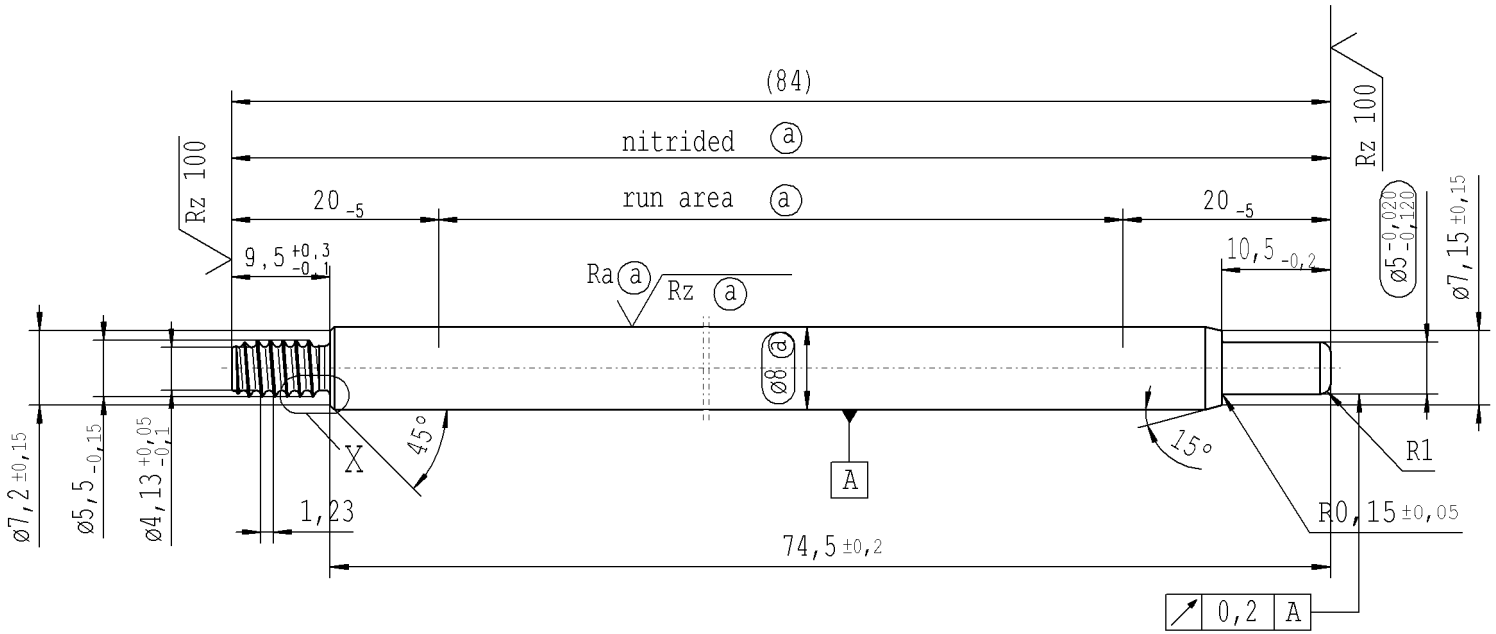
The print-out is not subject to the modification service.

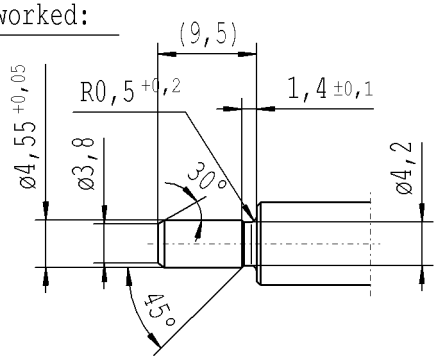
Intended for internal and supplier use

EN

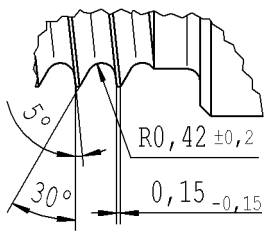
Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1




pre-worked:




X 5:1




Rz 25 ( Rz 100 Ra Ⓐ Rz Ⓐ ) ⌖ +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

| DE: X | EN: X | ES: | IT: | PR: | FR: | RO: | CAD created document; handwritten changes not permitted |
|---|---|---|---|---|---|---|---|

| | |
|---|---|
| new | INITIAL RELEASE |
| old | - |
| Field | - |
| Date/Name | 04.08.2017 Höfer |
| Chg. No. | 660404 |
| Rev. | 0 |

RELEASE
for supplier
company Zhang Shi
Dat. 04.08.2017 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Scale: (Original DIN A3) 2:1
Identification of important characteristics
Dimensions without tolerances DIN ISO 2768-mK

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| | Date | Name |
|---|---|---|
| Drawn by | 04.08.2017 | Höfer |
| Checked | 04.08.2017 | Mauer |

Document No.: 10151066

Material No.: 644615

# PISTON ROD

Ident. Doc.: 1117

***** Druckdatum: 09.08.2017 / 11:31:53 ***** Ausdruck nicht massgetreu *****