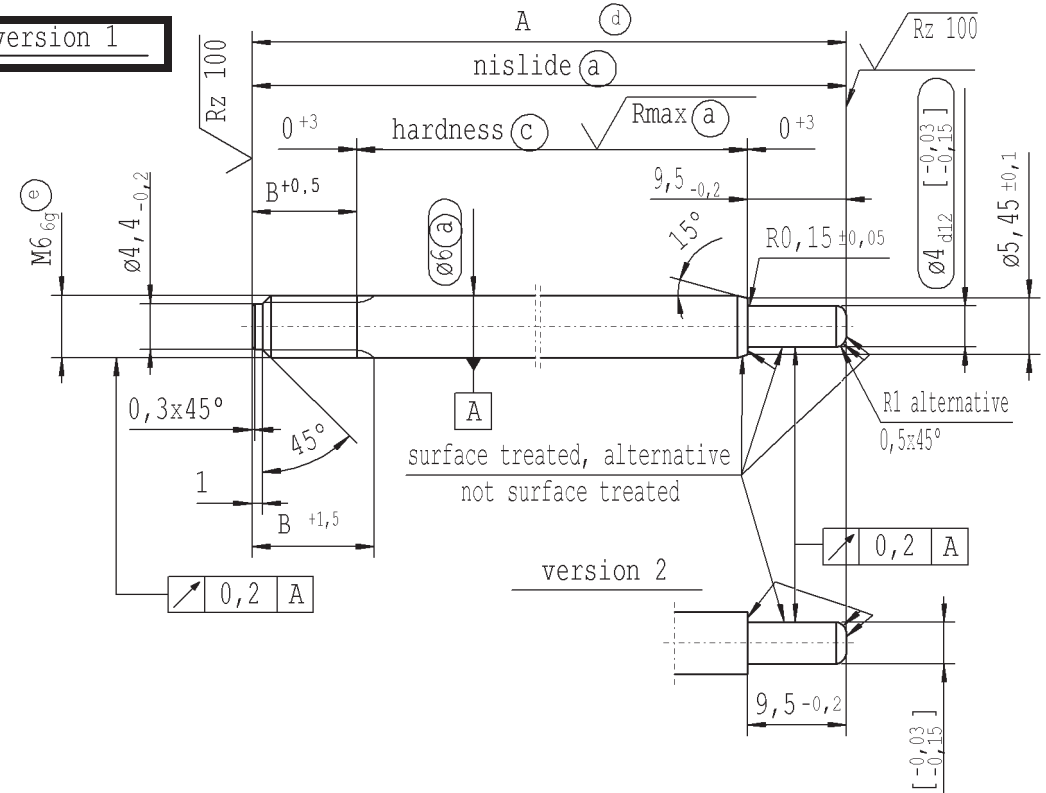


CONFIDENTIAL!
Intended for internal use only

supp. No.	material no.				A	B	F
	surface treatment processing acc. to STAB-Spec.						
	10006248 Tab. IV	10006248 Tab. VIII	10006248 Tab. X	10028959 Tab. I China pay part	overall length	stud length connection side	version
1		505017		505017	96	6	1
2		058101		058101	120	8	1
3	884085		884085	884085	189	6	1
4	350640		350640	350640	84	6	1
5	889107		889107	889107	189	8.5	1
6	890302		890302	890302	99	8.5	1
7	891019		891019	891019	117	8.5	1
8	891736		891736	891736	138	8.5	1
9	892453		892453	892453	126	8.5	1
10	893170		893170	893170	78	8.5	1
11	339886		339886	339886	159	8.5	1
12	-	-	-	873573	492	10	1
13	811197		811197	811197	126	6	1

xx | xxxxxx | xxxxxx | xxxxxx | 117 | 6 | 1

version 1



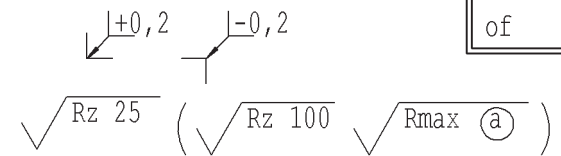
Production Stabilus

- (a) piston rod processing per STAB-Spec. 10006248
- (c) RHT 0,4..0,7 mm before grinding ≥ 68 HRA (per DIN ISO 6508)
- (d) tolerance $+0,2$
 $-0,1$
 $\pm 0,2$ before straightening
 $\pm 0,2$ before nisliding
- (e) threaded stud rough-turned dimension $\phi 5,29$ $-0,06$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

for pay part China
product family:
2012/0364
approved
lengths: 50-600 mm
approved
lengths thread: 6-26 mm

Pay part China
acc separate
Supplier-
drawing

sheet 1
of 1



Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted				
new	product family:2012/0364		Tab.X				approved lengths: 80-600mm	approved lengths: 50-600 mm	873573		
old	product family:2012/0158		-				approved lengths: 80-200mm	approved lengths: 80-600 mm	Dok 10003699		
Field	C/3-4		-				B/3	B/3	Pos.12		
Date/Name	07.07.2015 Hein		18.11.2015 Höfer				24.11.2015 Hein	25.08.2016 Höfer	06.01.2017 Höfer		
Chg. No.	625703		630982				630576	643234	650007		
Rev.	3		4				5	6	7		

Material:
mat.no. 010707
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:
STABILUS

All dimensions are in mm
Identification of important characteristics
Scale: (Original DIN A3) 2:1
Dimensions without tolerances DIN ISO 2768 mK
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Document No.:
10190070
Material No.:

PISTON ROD

