

The print-out is not subject to the modification service.

Intended for internal and supplier use

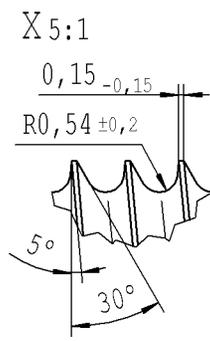
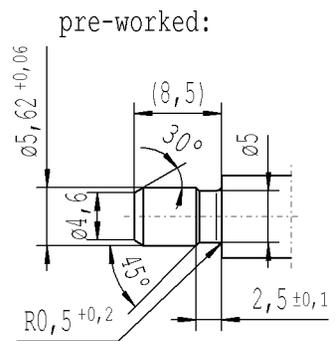
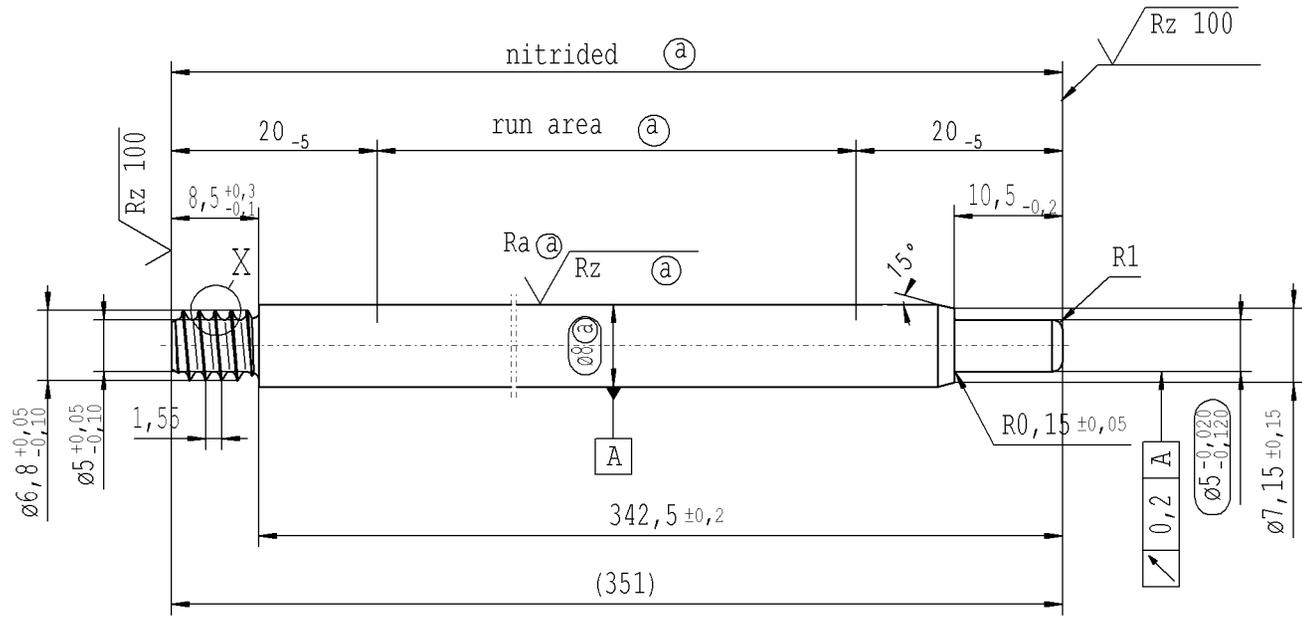
EN

B

A

Ident. Doc.: L260

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	13.06.2017 Jablonski					
Chg. No.	658113					
Rev.	0					

CRD created document; handwritten changes not permitted

RELEASE
for supplier

company Zhang Shi

Dat. 13.06.2017 Schilz A.
(date / signature)

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Drawn by	Date	Name
Checked	13.06.2017	Jablonski
Document No.:	10151065	
Material No.:	275838	

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PISTON ROD