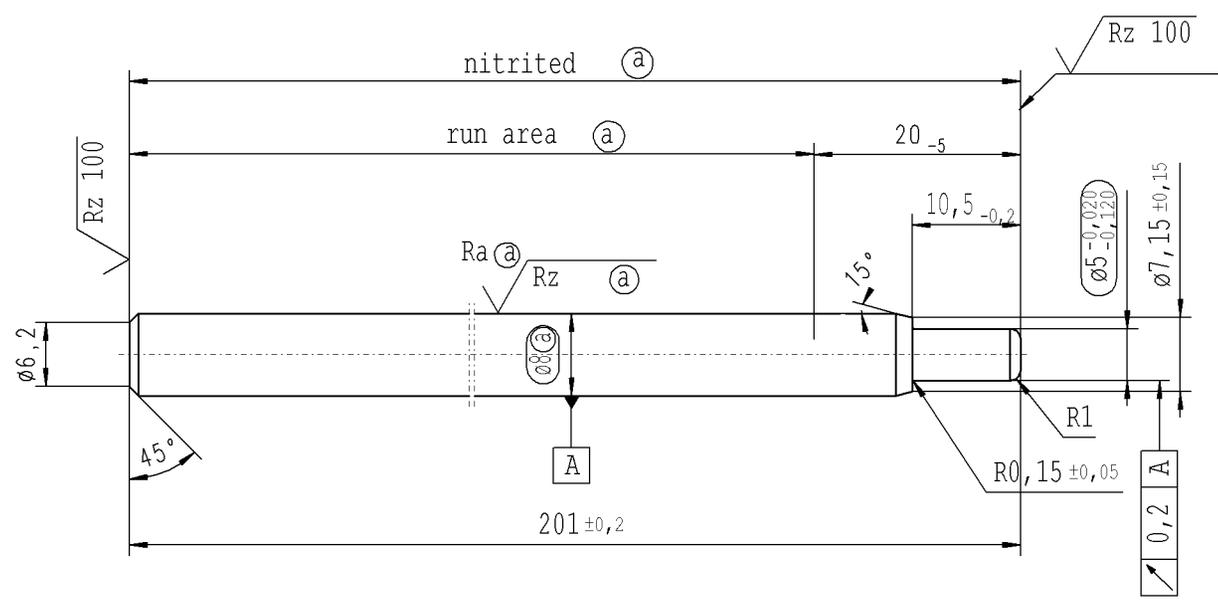


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L30

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ Ra Rz) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	04.09.2017 Höfer						
Chg. No.	661250						
Rev.	0						

RELEASE
for supplier

company Zhang Shi

Dat. 04.09.2017 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

Drawn by	Date	Name
Checked	04.09.2017	Höfer
	04.09.2017	Milles
Document No.:	10154964	
Material No.:	973718	