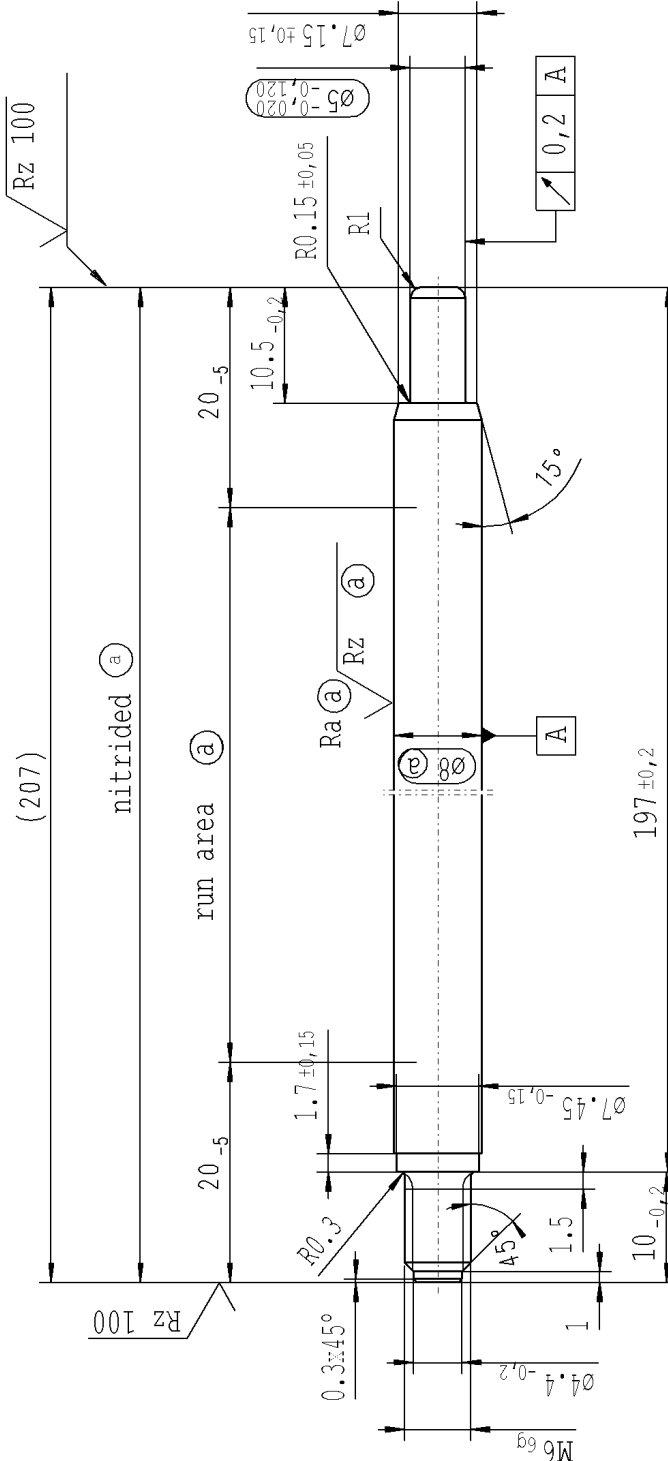


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{Rz \text{ Ⓐ}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

A		AIAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649	
DE: X	EN: X	ES: -	IT: -	PR: -	RO: -
new	INITIAL RELEASE	CAD created document; handwritten changes not permitted			
old	-	Material: 1.1193			
Field	-	S45C JISG 4051			
Date/Name	12.05.2016 Höfer	Scale: 2:1			
Chg. No.	638056	Edge tolerances acc. to DIN ISO 13715			
Rev.	0	Surface finish DIN EN ISO 1302			
		Replaces:			
		RELEASE for supplier company Zhang Shi Dat. 12.05.2016 Schilz A. (date / signature)			
		All dimensions are in mm Scale: (Original DIN A3) 2:1 Dimensions without tolerances DIN ISO 2768-mK We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			
		Identification of important characteristics Document No.: 10231900 Material No.: 135540			
		Drawn by 12.05.2016 Höfer Checked 12.05.2016 Müller			
		Name Date Drawn by Checked			